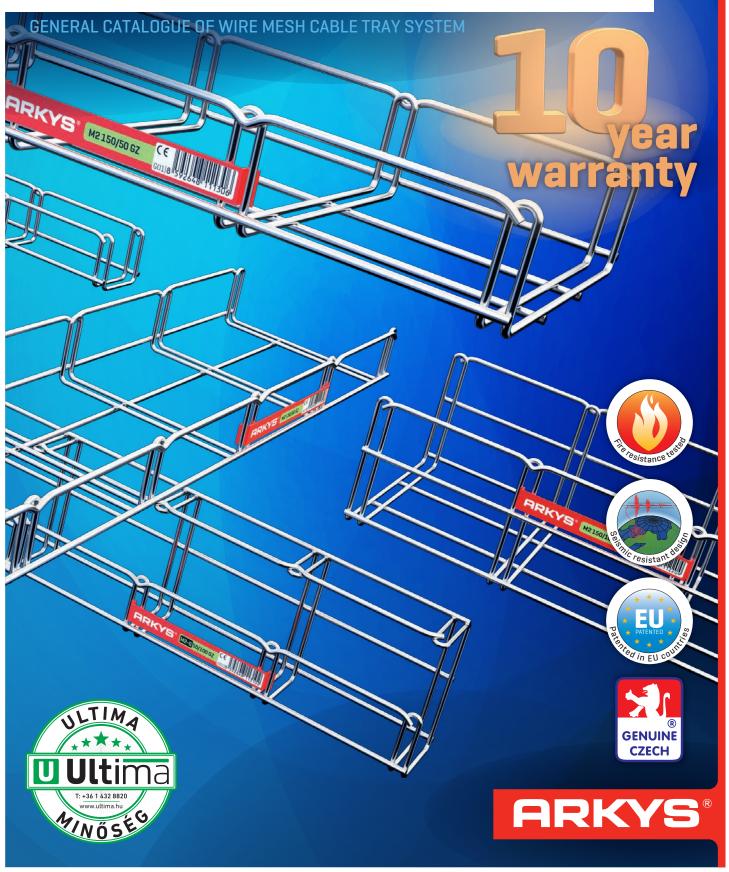
MERKUR²

GENERAL CATALOGUE





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MERKUR 2 WIRE MESH CABLE TRAYS

M2 WIRE MESH CABLE TRAYS

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MERKUR 2 wire mesh cable trays are designed for the assembly of high-voltage cable routes for light circuits and motive current distribution, low-voltage circuits, measuring and control systems as well as other media. Trays and accessories are made of steel wire and sheet with electrogalvanized, pre-galvanized or hot-dip-galvanized finish, or of stainless steel wire and AISI 304L/AISI 316L sheet.

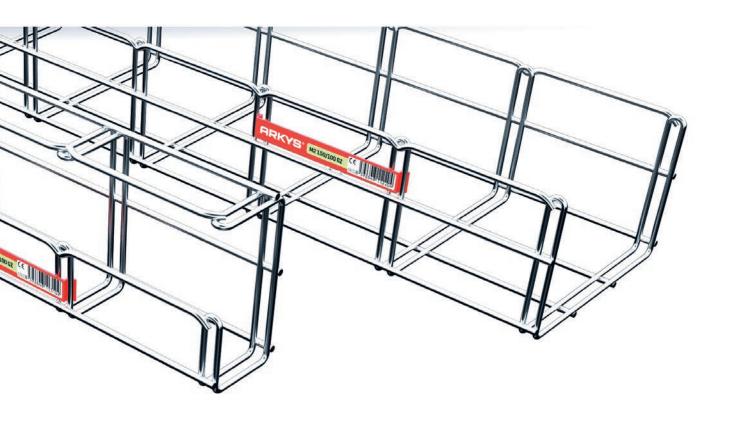
Therefore, they are suitable both for indoor and unprotected outdoor installation. They are also perfectly convenient for the chemicals and food processing industries, for environments where chlorine [CI] and fluorine [F] occur.











GENERAL INFORMATION AND BENEFITS

Easy and fast assembly

Low weight, optimal manufacturing length, high variability and flexibility, and easy and fast assembly right on the construction site are the key features of the MERKUR 2 system. It provides a solution for complex wire mesh tray routes with a limited budget and using ordinary tools.

Simple logistics

MERKUR 2 wire mesh trays do not require any routing elements typical for standard through trays. No elbows, T-parts, crosses, reductions or any other such parts are needed. These are created right on the construction site from a standard tray, merely by shaping and using simple connectors. Unexpected situations are thus easy to deal with, any shape may be created from the wire mesh trays and the cable route may be adjusted as necessary.

Simple cable branching

Simplicity is one of its crucial features - the MERKUR 2 cable tray system allows cables to exit the tray at any point, and neither special tools nor rubber grommets are required. Such installation is much more effective in terms of costs and logistics.

High load capacity

By using a patented technology of double crossbeams in combination with optimised distribution of the bearing wires, the MERKUR 2 mesh tray allows high loading capacity. This feature makes MERKUR 2 mesh trays more rigid and resistant, broadening the scope of their application.

Cable friendly

The rounded-off design of the mesh tray contributes to easy and safe assembly, while reducing the risk of cable damage during the installation.

High electric load

The "open" wire construction of MERKUR 2 mesh trays with its excellent air passage enables significantly better cable cooling than "closed" sheet metal cable trays. It is possible to achieve higher current capacity of a cable route with such improved cooling.

Minimum maintenance

The open concept of MERKUR 2 mesh trays eliminates the accumulation of dust particles and the proliferation of microbes, reducing the upkeep of the cable route to a minimum. This feature makes this mesh tray highly popular, among others, in the food processing industry.

Fire resistance

Due to its natural strength and rigidity, MERKUR 2 mesh trays [M2 and M2-G types] fulfil all requirements for fire resistance, as proved by numerous tests and subsequent certificates up to P90-R. For further details, please refer to the fire resistance-related catalogue.

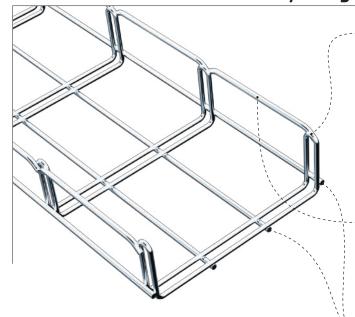
Compatibility

All MERKUR 2 mesh tray types are mutually compatible. They can share the bearing components or be a part of the same cable route.

These are the key benefits, while many further qualities emerge during installation of a particular cable route. This makes MERKUR 2 the perfect solution for cable routes in various environments and situations, as proved by satisfied users and prominent installations.

MERKUR 2 has for a long time been the most popular wire mesh tray system in the Czech Republic. The MERKUR name has consequently become a synonym for wire mesh trays in our country.

MERKUR 2 wire mesh cable tray design



Patented double crossbeam

The double crossbeam construction makes the mesh tray sturdy and considerably improves the load capacity. This feature also contributes to the excellent qualities of the system in challenging situations (for example, fire). Additionally, the double crossbeam construction enables fixed joints of the mesh trays using all MERKUR 2 couplers.

wire	М	ıon	no:	tor

50 - 200/50, 100/100	ø 3.5 mm
250 - 500/50, 150 - 500/100	ø 4.0 mm

Shaped upper edge

The absence of sharp edges eliminates the risk of cable damage and enables comfortable and safe cable route installation.

wire diameter

M2, M2-G type	ø 4.0 mm
---------------	----------

Runners

convey the forces along the mesh tray and thus enhance the load capacity. The number and diameter of the runners define the longitudinal load capacity, while the supporting spots span may go up to 2.0 m with the standard M2 type.

wire diameter

M2, M2-G type	ø 4.0 mm	

The MERKUR 2 mesh tray's technical design is exceptional and unique thanks to:

- double crossbeam which enhances the strength and stability of the mesh tray during the assembly, installation and operation of the cable route. It also helps to distribute the cables' weight.
- shaped upper edge which, together with the double crossbeam, enhances the strength and stability of the mesh tray, especially thanks to the wire shaping and two welds fixing the upper edge to the double crossbeam.

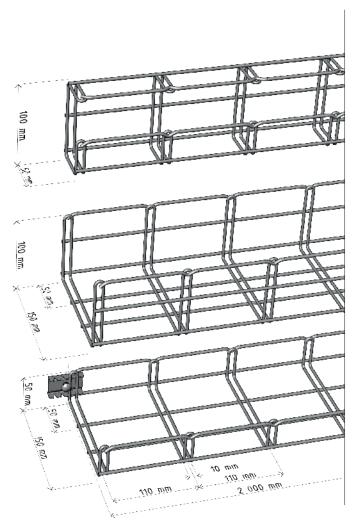
Finally, yet importantly, the combination of these exceptional technical features helps protect the installers working with MERKUR 2 in the warehouse and on the construction site. All cables may be safely placed in mesh trays, avoiding insulation damage.

Such features are indispensable when challenging situations occur - fire, earthquake, serious accidents and similar incidents with fatal impacts. Under all similar circumstances, the MERKUR 2 system provides a solid support for cable routes, ensuring their full operation.

Other mesh tray types

The MERKUR 2 mesh tray line includes the standard M2 type and the M2-G type, developed as a result of clients' demands to simplify particular cable route installations.

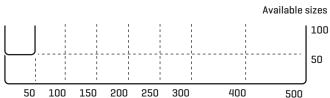
The M2-G type makes direct ceiling installation easier thanks to its half-open design; the DZM 12 holder replaces the need for a threaded rod. Cables can thus easily and comfortably be placed into mesh trays. Also, the M2-G type allows direct wall installation with NZM line cantilevers. M2-G 50/100 and M2-G 100/100 are both available.





MERKUR 2 wire mesh tray, M2 type

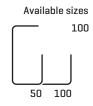
The MERKUR 2 standard has been the leading wire mesh tray system in the Czech Republic for several years. Its unique and proven design [namely the double crossbeam and the shaped upper edge] is very popular with electrical assembly companies. It is used both for standard and for functional cable routes.





MERKUR 2 wire mesh tray, M2-G type

This G-shaped mesh tray type is a remarkable yet simple solution for ceiling cable route installations. A standard DZM 12 wall bracket is required for such installation. The G-shape profile allows safe and unrestricted cable insertions avoiding the use of threaded rods.



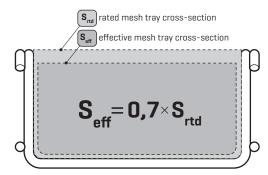
All MERKUR 2 mesh tray types (the standard M2 and the M2-G) share the same system of accessories: couplers, brackets, hangers, etc. This means they are fully combinable, they may be juxtaposed side by side or lengthwise in a particular cable route. Moreover, all the key benefits of a wire mesh tray are kept: flexibility, and simple and efficient installation.

DETERMINING THE SUITABLE TRAY SIZE

There are two crucial parameters to determine the right mesh tray size. The total number of cables to be put in a mesh tray is represented as the total sum of the nominal sections of all cables to be placed in the tray (see below). The second parameter is represented by the effective mesh tray cross-section.

Utilisable mesh tray cross-section

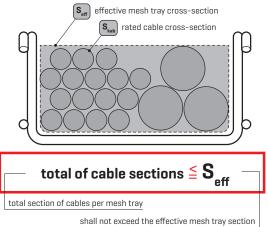
The utilisable mesh tray section is a value defining the sum of the sections of all cables that can be carried by a given mesh tray, plus a certain safety reserve. The safety reserve is intended, e.g., to cope with the increased need for space at the points of route bending, with less efficient utilization of the existing room if quite a number of cables are carried in one single track, and it also accounts for possible further wishes to add some new cabling to the cable route, plus similar issues that can occur later on.



Every tray is defined by its effective cross-section value, which helps to calculate the cable route in accordance with the presumed number of cables of a particular diameter in each layer.

Necessary cross-section Stot

The section is defined as the total sum of the nominal sections of all cables to be placed in a cable route. Our indicative tables containing sections of the most frequently used cables are meant as an aid in determining the section of individual mesh trays. They are merely informative; for accurate data that you may need for your calculations, please consult the manufacturer of the cabling you intend to use. Compare the calculated value of the required tray section $\left(S_{tot}\right)$ with the values of the effective mesh tray sections $(S_{\mbox{\scriptsize eff}})$ and find the appropriate one - its value is the same or higher than the required tray section (S_{tot}) .



At the same time, the purpose of the route and cooling system requirements should be taken into account and, accordingly, it is preferable to choose wider cable trays with some vacant space, i.e. lower filling rate. For better cooling it is also recommended to reduce the number of layers in which the cables are placed.

	Cable type	Weight [kg/m]	ly used cables Diameter [mm]	Section [mm²]
	2x1.5	0.105	8.1	51.50
	3x1.5	0.120	8.6	58.06
	4x1.5	0.150	9.3	67.89 on no
	5x1.5 7x1.5	0.175 0.225	10.1 11.0	80.08 94.99
	12x1.5	0.390	14.6	167.33
	2x2.5	0.140	8.9	62.18
	3x2.5	0.170	9.5	70.85
	4x2.5	0.210	10.3	83.28
	5x2.5	0.260	11.2	98.47
	7x2.5	0.340	12.2	116.84
	12x2.5 2x4	0.570 0.215	16.3 10.6	208.57 88.20
	3x4	0.255	11.2	98.47
	4x4	0.315	12.2	116.84
_	5x4	0.380	13.8	149.50
Jre.	7x4	0.485	15.0	176.63
ŭ	12x4	0.870	20.0	314.00
CYKY cables (copper core)	2x6	0.260	11.6	105.63
g D	3x6 4x6	0.325 0.405	12.3 13.8	118.76 149.50
2	5x6	0.500	15.1	178.99
<u>ë</u>	4x10	0.645	16.1	203.48
car	5x10	0.770	18.0	254.34
>	4x16	0.925	18.6	271.58
×	5x16	1.140	20.4	326.69
ر	4x25	1.360	23.8	444.66
	5x25 3x35+25	1.740 1.780	26.1 26.2	534.75 538.86
	4x35	1.810	26.2	538.86 538.86
	5x35	2.240	28.8	651.11
	3x50+35	2.060	30.4	725.47
	4x50	2.590	31.3	769.06
	3x70+50	2.800	34.9	956.14
	4x70	3.510	35.8	1006.09
	3x95+50	3.600	39.3	1212.42
	3x95+70 3x120+50	3.940 4.270	39.3 43.0	1212.42 1451.47
	3x120+30	4.430	43.0	1451.47
	3x150+70	5.350	46.8	1719.34
	3x185+95	6.780	49.8	1946.83
	3x240+120	8.570	56.4	2 497.05
	4x10	0.375	17.4	237.67
	5x10 4x16	0.433	18.8 19.7	277.45 304.65
O)	5x16	0.580 0.600	21.3	356.15
Sori	4x25	0.750	22.4	393.88
7	5x25	0.880	24.4	467.36
חור	3x35+25	0.910	24.7	478.92
Ē	4x35	0.940	24.7	478.92
מור	5x35	1.110	27.1	576.51
) S	3x50+35 4x50	1.220 1.280	28.9 28.9	655.64
<u> </u>	3x70+50	1.560	32.2	655.64 813.92
AYKY cables (aluminium core)	4x70	1.820	35.4	983.73
>	3x95+70	1.750	39.3	1212.42
4	3x120+70	2.060	43.0	1451.47
`	3x150+70	2.460	46.8	1719.34
	3x185+95	3.010	49.8	1946.83
	3x240+120 2x2x0.5	3.810 0.030	56.4 5.0	2497.05 19.63
(5)	3x2x0.5	0.035	5.5	23.75
(telecommunications)	4x2x0.5	0.040	6.0	28.26
atiı	5x2x0.5	0.055	7.0	38.47
ecommunicatio	10x2x0.5	0.095	9.0	63.59
nu	15x2x0.5	0.110	10.5	86.55
m	20x2x0.5	0.140	12.0	113.04
006	25x2x0.5 30x2x0.5	0.175 0.205	13.0 14.0	132.67 153.86
tele	50x2x0.5	0.205	17.0	226.87
ſţ	100x2x0.5	0.585	23.0	415.27
(0	UTP 5e	0.031	5.0	19.63
cables	FTP 5e	0.040	6.2	30.18
cables	UTP 6	0.043	6.1	29.21
O	FTP 6	0.055	7.4	42.99
"	2 vl 9/125	0.013	3.5	9.62
cables	4 vl 9/125	0.013	3.6	10.17
ab	8 vl 9/125 12 vl 9/125	0.014	3.7 3.8	10.75 11.34
	10 41 7/107	0.014	3.0	11.04

DETERMINING AND CHECKING THE CABLE ROUTE LOADING CAPACITY

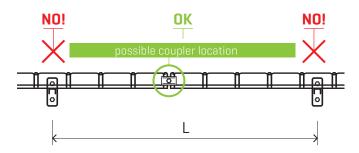
The position of a mesh tray connection with respect to the support points significantly affects the load capacity [mechanical strength] of a cable route. Ideally, a mesh tray connection ought to be located at 1/5 the distance of the support points spacing. In such case, the carrying capacity and the strength of the cable route achieve the best values.

On the contrary, mesh tray joints placed above the support point greatly reduce the load capacity and such mesh tray routes only achieve low load capacity. Therefore, the mesh tray joints must not be placed directly above the support point! In the light of field experience in assembling cable routes it is not always possible to achieve ideal positions of the joints. Hence we test our cable routes for universal joint placement, and verified features of cable routes are also available for arbitrary locations of the joint [this means the SZM 1 coupling placement can be anywhere but directly above the support points of the cable route].

There are two types of installation which influence the load capacity of a particular cable route - see the schemes below.

Standard assembly

(connection anywhere except for the support points)

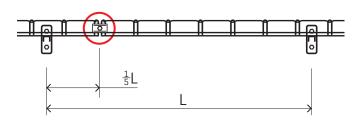


Such installation is considered standard as there are almost no restraints regarding the joint placement except for placement directly above the support point. Therefore, there is no need to shorten the mesh trays and waste is minimized.

Such assembly is suitable for standard mesh tray routes. With usual spacing of support points, this allows a higher load capacity than the effective mesh tray load (see the following chapters and load tables below).

Higher load capacity assembly

[connection located at 1/5 of the support points span]



Such assembly is quite demanding as the connection placement requires the mesh trays to be shortened. hence more waste and lower economic efficiency of the installation. This means such assembly is recommended for pathways with very high loads. or for difficult technical sections where a greater spacing of the support points is needed. The load capacity is then considerably greater. up to twice the standard assembly figures.

Mesh tray load control

The overall load of a cable route is the sum of the mass of all cables carried by the route. including all accessories suspended on the wire mesh cable trays. In other words, partitions and lids of cable routes, junction boxes, suspended lamps, etc., should also be included in this total. However, cables usually represent the prevailing load and it is possible to consider them alone.

To calculate the load with cables, the indicative values of weights of individual cable types and sizes can be used, as stated in the table "Parameters of most frequently used cables" (p. 10).

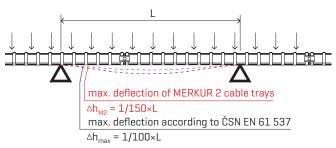
The calculated load capacity of the pathway should be compared with the maximum permissible values according to the certification of the given mesh tray size. In case the desired mesh tray load is higher than the allowed load for a particular tray size. a larger mesh tray may be used. allowing for a higher load even if its full cross-section is not used. The load charts also show the possibility to use a mesh tray with higher sides. allowing for a higher load.

When checking the cable route load, the assembly method should also be taken into account. If the DZM 3/100, DZM 3/150, DZM 4 and DZM 6 holders are used to carry the mesh tray, it should be borne in mind that the assembly provides no support from the bottom as it is a suspension of the mesh tray using the upper edge wire. In such case the safety coefficient of 0.7 should be used for all values indicated in the tables and graphics on p. 13 and 14.

Methods for determination of mesh tray mechanical strength

A mesh tray system must provide sufficient mechanical strength [load capacity and stiffness]. This is assessed according to the maximum deflection of a loaded track.

MERKUR 2 mesh trays have been tested for compliance with the EN 61537 ed. 2 standard. Samples of mesh tray routes were loaded gradually (in steps) up to the SWL load. which is the maximum load value for which the mesh tray deflection measured in the middle between the support points does not exceed 1/100 of the span. At the same time, the transverse deflection at each span must not exceed 1/20 of the sample width. The tested mesh tray samples were further loaded gradually to 1.7 times the SWL load whereas, according to the standard, the mesh tray shall not distort. If both conditions are met, the tested wire mesh cable tray will be issued the certificate.



Recommended mechanical strength figures [inferior to the norm] and max. allowed mechanical strength (in accordance with the norm] are shown (see tables on p. 13 and 14). Their deflection does not exceed the value of 1/150 of the span between the support points. This means that if the span. e.g.. amounts to 2.000 mm. the absolute deflection value does not exceed 13 mm [whereas the standard allowed deflection is permitted to reach 20 mm!].

Stiff mesh trays offer. among others. better performance for the cabling function. namely under extreme conditions. This advantage becomes evident. e.g.. during fire resistance testing. where MERKUR 2 mesh trays achieve excellent results [see p. 64–70].

Currently, the load capacity figures (or load limits) presented by most mesh tray manufacturers and providers represent, in reality, the load limits with a low to zero safety coefficient. We now present our standard recommended load values with a higher safety reserve together with max. allowed load capacity of MERKUR 2 mesh trays to facilitate the comparison. For more details, please see the tables below.

Actual working load capacity

We dealt with load and load capacity in previous chapters. focusing on general cable route load with unspecified continuous load distribution. However, the installed cabling is quite specific by the cables being the only useful load of a cable route, except for special assembly types e.g., self-supporting cable routes with attached lighting in halls, etc. Such situations must be dealt with individually, taking into consideration all the specifics of each particular situation.

In general, the mesh tray load almost fully equals the weight of the cabling. Considering the effective tray cross-section and usual specific weight, the following data apply:

Parameters of most frequently used cables

		oquome			
Cable type		Weight [kg/m]	Diameter [mm]	Cross- -section [mm²]	Specific weight [kg/m/mm²]
	3x1.5	0.120	8.6	58.06	0.00207
	5x1.5	0.175	10.1	80.08	0.00219
	3x2.5	0.170	9.5	70.85	0.00240
	5x2.5	0.260	11.2	98.47	0.00264
	5x4	0.380	13.8	149.50	0.00254
	5x6	0.500	15.1	178.99	0.00279
	5x10	0.770	18.0	254.34	0.00303
CYKY	5x16	1.140	20.4	326.69	0.00349
LIKI	3x35+25	1.780	26.2	538.86	0.00330
	3x50+35	2.060	30.4	725.47	0.00284
	3x70+50	2.800	34.9	956.14	0.00293
	3x95+70	3.940	39.3	1212.42	0.00325
	3x120+70	4.430	43.0	1451.47	0.00305
	3x150+70	5.350	46.8	1719.34	0.00311
	3x185+95	6.780	49.8	1946.83	0.00348
	3x240+120	8.570	56.4	2497.05	0.00343
	5x16	0.600	21.3	356.15	0.00168
	3x35+25	0.910	24.7	478.92	0.00190
	3x50+35	1.220	28.9	655.64	0.00186
AYKY	3x70+50	1.560	32.2	813.92	0.00192
	3x95+70	1.750	39.3	1212.42	0.00144
	3x120+70	2.060	43.0	1451.47	0.00142
	3x240+120	3.810	56.4	2497.05	0.00153

It follows that the cable specific weight does not exceed $0.0028\,kg/m/m^2$. Only cables of large diameter with lower flexibility i.e., with greater self-support, reach a higher specific weight. The latter is also achieved as a consequence of larger diameter with lower effective mesh tray cross-section coefficient.

The data apply to the assembly load, as stated in previous chapters, and a particular cross-section of a mesh tray can only accommodate the appropriate number of cables of a certain weight that loads the cable route.

When these findings apply to effective cross-sections, the following table emerges. It describes the max, possible mesh tray load, loaded with cabling.

Cabling load with specific weight of 0.0028 kg/m/mm²

Mesh tray size	Effective cross-section [mm²]	Cabling load capacity [kg/m]
M2 50/50	1320	3.7
M2 100/50	2900	8.1
M2 150/50	4470	12.5
M2 200/50	6050	16.9
M2 250/50	7620	21.3
M2 300/50	9200	25.8
M2 400/50	12350	34.6
M2 500/50	15500	43.4
M2 100/100	61 20	17.1
M2 150/100	9 440	26.4
M2 200/100	12770	35.8
M2 250/100	16090	45.1
M2 300/100	19 420	54.4
M2 400/100	26 070	73.0
M2 500/100	32740	91.7
M2-G 50/100	1320	3.7
M2-G 100/100	6120	17.1

It is thus obvious that the actual mesh tray load is relatively low. High load figures only occur with the largest tray dimensions. The actual load is max. 25 kg/m (for a mesh tray with 50 mm side rail). or 55 kg/m (for a mesh tray with 100 mm side rail).

Consequently, it is obvious that standard cable routes, usually assembled in regular conditions, cannot reach their load limits.

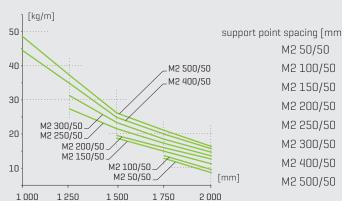
Recommended maximum load

(figures set by the manufacturer, with safety margin)

cable trays with 50 mm sidewall

Standard assembly (connections anywhere except for the support points)

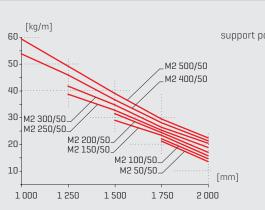




	Recommended maximum load [kg/m]					
1]	1000	1250	1500	1750	2000	
	-	-	17.9	12.8	8.6	
	-	-	18.4	13.6	9.5	
	-	-	18.7	14.9	11.2	
	-	-	19.5	15.9	12.6	
	-	27.3	21.5	17.2	13.5	
	-	31.2	23.3	18.4	14.6	
	44.5	34.8	24.8	19.9	15.6	
	48.6	37.2	26.1	21.0	16.3	

Assembly with higher load limit (joint located at 1/5 of the support points span)





oint spacing [mm]	
M2 50/50	
M2 100/50	
M2 150/50	
M2 200/50	
M2 250/50	
M2 300/50	
M2 400/50	

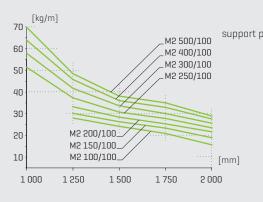
M2 500/50

Recommended maximum load [kg/m]					
1000	1250	1500	1750	2000	
-	-	26.2	21.3	13.6	
-	-	27.3	22.2	14.7	
-	-	29.1	23.5	15.8	
-	-	31.6	24.5	17.1	
-	38.9	32.9	25.4	18.9	
-	41.9	34.9	26.5	20.5	
54.0	46.1	36.8	28.2	21.4	
59.6	49.4	39.2	29.6	22.5	

cable trays with 100 mm sidewall

Standard assembly (connections anywhere except for the support points)



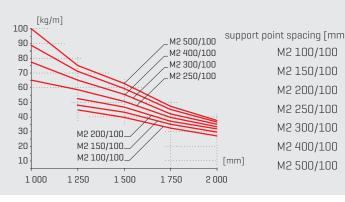


ooint spacing [mm]						
M2 100/100						
M2 150/100						
M2 200/100						
M2 250/100						
M2 300/100						
M2 400/100						
M2 500/100						

Recommended maximum load [kg/m]						
1000	1250	1500	1750	2000		
-	27.3	23.6	20.2	16.6		
-	39.2	30.9	24.8	20.5		
-	41.9	33.2	27.0	21.9		
52.6	44.1	35.5	28.9	23.2		
58.8	46.6	37.2	31.1	24.8		
63.5	51.8	42.6	33.5	26.7		
70.5	58.4	48.8	36.7	29.8		

Assembly with higher load limit (joint located at 1/5 of the support points span)





nur sharing funni
M2 100/100
M2 150/100
M2 200/100
M2 250/100
M2 300/100
M2 400/100

M2 500/100

	Recommended maximum load [kg/m]						
]	1000	1250	1500	1750	2000		
	-	45.2	39.2	33.2	27.5		
	-	50.8	42.7	34.4	29.1		
	-	53.8	45.5	35.7	30.4		
	64.4	55.0	47.1	37.4	31.5		
	71.3	56.8	48.2	39.8	32.6		
	86.6	65.4	55.9	43.6	35.2		
	101.2	75.5	63.1	47.1	38.5		

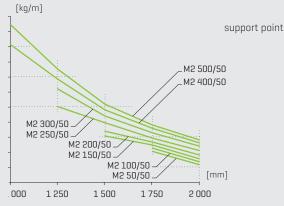
Maximum permissible load

Maximum load values according to IEC 61537

cable trays with 50 mm sidewall

Standard assembly [connections anywhere except for the support points]

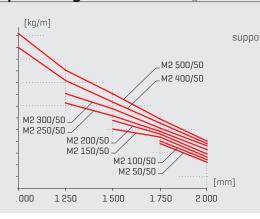




Recommended maximum load [kg/m]					
t spacing [mm]	1000	1250	1500	1750	2000
M2 50/50	-	-	18.2	14.8	10.6
M2 100/50	-	-	19.5	15.9	11.5
M2 150/50	-	-	19.7	16.3	12.1
M2 200/50	-	-	21.4	17.6	13.6
M2 250/50	-	29.5	23.8	19.1	16.0
M2 300/50	-	36.1	26.7	23.1	17.9
M2 400/50	52.5	39.6	29.1	24.2	18.1
M2 500/50	57.4	43.2	31.2	24.8	18.3

Assembly with higher load limit (joint located at 1/5 of the support points span)





rt point spacing [mm]	
M2 50/50	
M2 100/50	
M2 150/50	
M2 200/50	
M2 250/50	
M2 300/50	
M2 400/50	

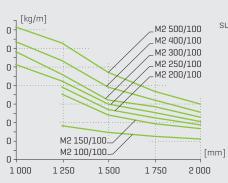
M2 500/50

Recommended maximum load [kg/m]					
1000	1000 1250		1750	2000	
-	-	29.2	24.6	16.8	
-	-	30.8	25.9	17.4	
-	-	30.7	25.8	17.9	
-	-	34.7	26.8	18.5	
-	42.0	36.4	28.3	22.4	
-	48.5	40.0	32.4	24.2	
65.3	52.5	43.2	34.4	24.9	
71.2	57.4	46.7	35.0	25.3	

cable trays with 100 mm sidewall

Standard assembly (connections anywhere except for the support points)





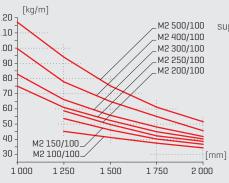
upport poi	nt s	pacing [mn
	M2	100/100
	M2	150/100
	M2	200/100
	M2	250/100
	M2	300/100
	M2	400/100

M2 500/100

	Recommended maximum load [kg/m]					
]	1000	1250	1500	1750	2000	
	-	32.2	27.3	23.4	19.3	
	-	43.1	35.8	27.8	23.8	
	-	46.3	38.5	30.6	25.4	
	61.0	50.5	41.2	33.5	26.9	
	66.4	58.2	44.9	38.4	30.8	
	74.0	65.7	51.3	42.6	34.9	
	81.4	73.2	56.6	47.5	39.3	

Standard assembly (connections anywhere except for the support points)





pport point spacing [mr
M2 100/100
M2 150/100
M2 200/100
M2 250/100
MO 200/100

M2 200/100
M2 250/100
M2 300/100
M2 400/100
M2 500/100

Recommended maximum load [kg/m]						
1000	1250	1500	1750	2000		
-	52.4	45.5	38.5	31.9		
-	58.9	49.5	39.9	33.8		
-	62.4	52.8	41.4	35.3		
74.7	63.8	54.6	43.4	36.5		
82.7	65.9	55.9	46.2	37.8		
100.9	76.9	64.8	50.6	40.8		
116.8	88.6	73.2	54.6	44.7		

ANTICORROSIVE PROTECTION AND SURFACE FINISHES OF MERKUR 2 PARTS

The MERKUR 2 system is used in a wide range of environmental and climatic conditions. It is used in closed buildings with a stable climate as well as in outer spaces, challenged by adverse weather conditions. It is often installed in aggressive industrial and chemical environments, or in sensitive food processing operations.

Each of the above-stated environments and installations requires specific features - durability, chemical stability or sanitary standards. Considering the fact that almost all MERKUR 2 parts are made of steel (wire and sheet), it is suitable and, in most cases, indispensable to apply an appropriate finish. It ensures chemical stabilization of the metal surface and enhances functionality and aesthetic qualities.

The right choice of finish ensures long-term performance of coated parts and economic efficiency of wire mesh tray systems in all types of environment: office buildings, sewage treatment plants, underground parking, chemicals, food processing or nuclear plants.

MERKUR 2 surface treatment

To protect the metal surface of MERKUR 2 parts, there are several options of zinc coating available. This treatment is the most commonly used surface finish for parts and systems nowadays. As an alternative to zinc coating, anticorrosive steel with various degrees of anticorrosive treatment may be used, possibly in combination with additional technologies of steel surface protection to increase its resistance.

Basic types of zinc coating surface treatment including various options

Galvanizing is the most widespread type of MERKUR 2 cable route surface treatment. This is due to very unaggressive environments in building interiors where MERKUR 2 is mostly installed. In general, zinc coating means covering the steel mesh tray surface with a continuous layer of zinc. This layer protects the mesh tray surface mechanically, but mainly chemically. Even if the zinc surface is locally damaged, corrosion occurs only in the zinc layer and the steel remains protected until the zinc layer is dissolved. There are several alternatives to zinc plating available: electrolytic (galvanizing), cold-rolling of sheets (pre-galvanizing) and hot-dip-galvanizing. Each type has its typical zinc layer thickness which is crucial for the degree of surface resistance of the protected steel. A direct proportion rule applies for the layer thickness and resistance, which is due to natural physical and chemical zinc loss from the protective coat. The loss rate is influenced by the aggressiveness of the particular environment.

Natural zinc loss due to environmental impact

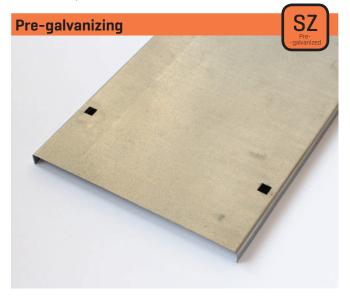
Natural Zine 1033 due to environmental impact										
Outdoor environment	0.8 - 1.0 µm/year									
Industrial environment	1.5 - 3.5 μm/year									
Medium corrosive and aggressive environment	2.0 - 5.0 μm/year									
Extreme corrosive and aggressive environment	5.0 - 10.0 µm/year									

The above-stated empirical data and the type of environment where a particular metal part is installed define the necessary zinc layer thickness to protect the surface and to achieve the expected lifespan.



Electro-galvanizing refers to an electrochemical process where zinc (the anode) is applied on electrically conductive material – steel and metal components in this case (the cathode). The thickness of such layer is $12-15\,\mu\text{m}$. The coating applied by this technology is glossy and resembles chromium plating. To enhance the corrosion resistance of zinc a chromium agent of various shades is used. However, neither colour nor gloss can impact the quality of the zinc layer.

Electro-galvanizing surface treatment is mostly used in non-aggressive environments of dry interiors. Exceptionally, it may be used in damp interiors or outside [under a shelter] if the service-able life is expected to be shorter.



This method is a surface treatment of cold-rolled steel sheet passing through a zinc dipping bath. This technology forms a continuous zinc layer on the steel plate within the range of $17-23\,\mu m$. Such protective layer (in terms of its thickness and quality) is comparable to the electro-galvanizing method, thus it is used in similar environment. As regards coating technology, the pre-galvanizing zinc plating process is less demanding, thus more suitable for large-area application. In practice, a metal sheet first receives the zinc treatment and is then used for particular parts manufacture, e.g., tray covers.



Hot-dip-galvanizing is a process of coating steel components with zinc [after removing grease, pickling, etc.] which alloys with the surface of the base metal when the metal is immersed in a bath of molten zinc at a temperature of around 440 – 460 °C. The thickness of the formed layer varies between 40 – 60 μm . Zinc creates a solid and impermeable coat with long service life. Thanks to the metallurgic reaction between the zinc and steel, hot-dip-galvanizing is the only technology that ensures permanent protection against corrosion.

Hot-dip-galvanized MERKUR 2 parts are the most universal ones for both wet and dry environments, for indoor and outdoor installation and, to some degree, they are suitable for the chemicals industry. However, this surface treatment presents an aesthetic downside. Wire mesh trays with hot-dip-galvanizing finish show natural surface oxidation after a period of time, which results in the zinc surface becoming dull. This phenomenon is not considered a defect of the surface treatment and does not affect zinc layer functionality. It is solely a natural oxidation of the zinc layer, being thus chemically stabilized.

Stainless steel MERKUR 2 parts and options

Stainless steel is a completely different anticorrosive strategy. Such parts are made of steel which is stabilized (in terms of anticorrosion) by adding chromium, nickel or other elements. As regards chemical stability, the stainless steel line represents the top line of MERKUR 2 mesh trays. There are two options: standard production using austenitic stainless steel AISI 304 [A2] or AISI 316 L [A4] manufactured on demand.



A2 stainless steel is the most widely used corrosion-resistant steel on the market, with quite low carbon content, which leads to higher

resistance to intercrystalline corrosion. It has perfect cold ductility with good welding results. It is easy to bow and to flex, and to polish, and it can be exposed to temperatures up to 350 °C. AISI 304 has excellent resistance, especially to water, vapour, air humidity, edible acids, weak organic and inorganic acids.

MERKUR 2 mesh trays A2 are used in the food processing, chemicals, dairy and wine industries, in breweries, in the cosmetics and pharmaceuticals industries.



A4 stainless steel is chromium-nickel-molybdenum steel, resistant to acid, where the molybdenum enhances the corrosion resistance. It is perfectly suitable for welding, which is a crucial requirement for mesh tray manufacturing, but unlike A2 stainless steel, A4 is hard for machine tool operations. It can be exposed to temperatures up to 400 °C and polishing results in high gloss of the material. MERKUR 2 mesh trays made of this custom-ordered steel are used in the pharmaceuticals, chemicals and food processing industries (if minimal food contamination is required). Further quality, aesthetic and surface resistance enhancement may be applied with both A2 and A4 by pickling and passivation.

Stainless steel pickling and passivation

are technologies which improve up to 4 fold the anticorrosive qualities of stainless steel. First, there is chemical pickling to perfectly remove all surface grease and mechanical dirt. At the same time, the steel surface becomes matt and unified. The subsequent passivation (chemical process in oxidation acid followed by drying) enhances the corrosion resistance of stainless steel parts, especially at weld points in a humid environment with chloride present.

MERKUR 2 connecting material surface treatment

The MERKUR 2 line consists, among others, of connecting parts such as bolts, nuts, washers, etc. There is a basic rule for anticorrosion protection - all mesh tray connecting parts and all assembly parts used must be of the same or higher anticorrosion protection quality. Obviously, it is possible to install a GZ cable route using A2 connecting material, but this is rather ineffective. Therefore, the MERKUR 2 system offers connecting material of the same anticorrosive degree as the main parts. The connecting material is usually provided with GZ or stainless steel finish. Recently, a modern anticorrosive protection method called Geomet has become available.



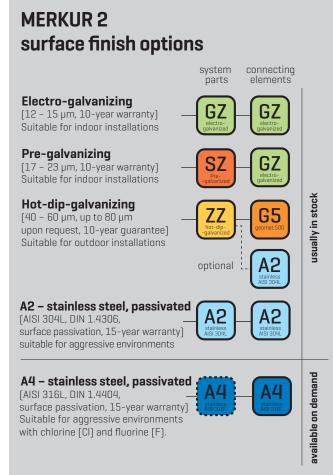
The GEOMET 500 finish, with its typical silvery grey surface, has been developed for anticorrosion protection of connecting accessories. Even a very thin layer (5 – 7 μm) shows very high resistance to corrosion. Surfaces treated in this way withstand more than 600 hours in a salt chamber, which is 3 times better than electro-galvanizing. Geomet has broad applications, e.g. in the automotive industry, where it complies with demanding technical requirements.

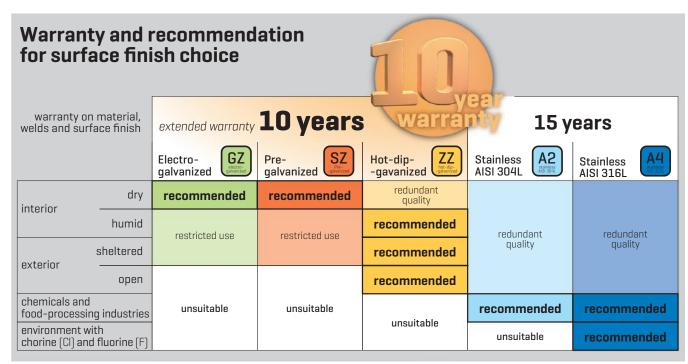
The anticorrosion protection level of Geomet-treated accessories basically equals the hot-dip-galvanizing method. Therefore, Geomet is the perfect choice for such cable routes.

Considering the above-stated information, for all cable routes the right choice of surface finish is crucial in terms of lifetime, functionality and aesthetic qualities. If these were neglected, MERKUR 2 would hardly have become the most widespread mesh tray system in the Czech Republic. In fact, its name has become a synonym for wire mesh trays.

10-year extended warranty

Ten years of experience with MERKUR 2 cable routes represent an assessment which had led to endurance tests, fire, seismic and corrosion resistance tests all being successfully passed. Consequently, we are pleased to extend the warranty, which is now at least 10 years. It covers material, welds and surface finish [providing the surface finish is suitable for the particular environment where the MERKUR 2 system has been installed]. For more details and recommendations regarding the surface finish warranty, please refer to the table below.





This table is intended for informative purposes only. When choosing a suitable surface treatment of MERKUR 2 cable trays, the respective report on environmental effects should be taken into account. Such report forms an integral part of the project documentation for the particular implementation.

ARKYS - OFFICE, PRODUCTION AND LOGISTICS

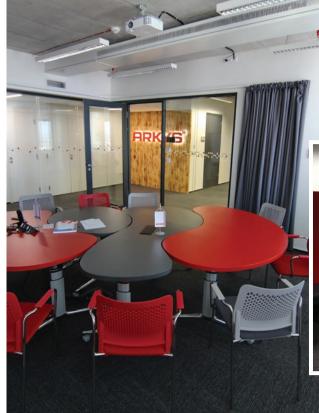


ARKYS s.r.o. is a Czech company, established in 1997, currently with more than 80 employees. It has become the prime manufacturer and supplier of wire mesh trays in the Czech Republic.

Its successful activity on the market comprises exceptional effort, logistics growth and development of the manufacturing process itself. Lately, the production plant and warehouse have considerably expanded. Modern production and assembly lines have been installed and the warehouse capacity and logistics process are now optimized to answer our customers' needs.

Main office

ARKYS moved to a new office building in the administrative center AREAL SLATINA in January 2017. Company management, the sales department, logistics, marketing and finances are now located here. The premises offer excellent opportunities for business activity, logistics coordination and improved customer service, all that with the contribution of our new colleagues.



Manufacture - MERKUR 2 assembly line

Our production of wire mesh trays and accessories does not depend on any subcontractors which is a crucial advantage. We benefit from our own technology, our own production plant with experienced



For MERKUR 2 mesh tray manufacture we use a fully automated production line, the LKZ 750. The production line machines and operating software are provided by Bosch Rexroth Electric Drives and Controls GmbH. Among others, it uses the latest technology of medium-frequency welding, widely used in the automotive industry. This modern and sophisticated welding method needs no accessory material, unlike "classic" low-frequency welding. Its other features also make this method superior to the classic one: the welding transformer, supplied over a medium-frequency converter,

provides direct current without any induction losses, thus delivering fast and precisely defined amounts of energy to the point of the weld joint. Enabling very dynamic regulation of the welding process, it also affects the final quality of the weld joint. This method is very speedy (the duration of the welding cycle is in the order of milliseconds). The surrounding material does not warm up, which significantly reduces losses, additional tensions and material distortion during the cooling down period.

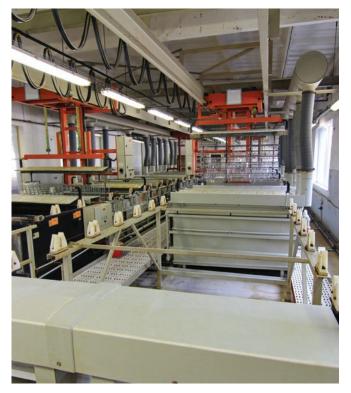
Mesh tray accessories (brackets, holders, straight brackets...) are produced using a high-speed FeiCut CNC fibre laser and a highperformance Mitsubishi electric industrial robot. Thanks to these machines, we are flexible regarding customers' requests - as regards exact dimensions of products or higher production capacity.





Production - electro-galvanizing plant

Once manufactured, steel mesh trays and accessories are subjected to surface finish treatment. ARKYS produces and sells electro-galvanized, pre-galvanized and hot-dip-galvanized wire mesh cable trays and accessories. Stainless steel AISI 304L and 316L (with passivation) finishes are also available. Electro-galvanizing takes place on our own premises, the galvanic plant being one of the most ultra-modern, large-capacity lines in the Czech Republic. Electro-galvanizing is the most frequently used mesh tray surface treatment, mostly due to the fact that such wire mesh trays are usually installed in non-aggressive environments of building interiors where electro-galvanizing finish shows most benefits (for more details, please refer to p. 15 - 17 "Anticorrosive protection..."]. Hot-dip-galvanizing is contracted out by our external long-term partner. Stainless steel wire mesh trays are made of chromiumnickel austenitic steel [AISI 304L and 316L]. As the final treatment, stainless products receive additional protection called passivation, which makes the surface homogenous and enhances its anticorrosive qualities.



Warehouse

Considering our long-term sales policy and company philosophy [we prefer to have MERKUR 2 products in stock], we decided to enlarge our warehouse. We were also motivated by our clients' call for rapid deliveries. If all surface finish options are taken into consideration, it is obvious that all wire mesh trays and accessories require more than 1800 pallet positions, which are now available in the ARKYS warehouse.

A "rolling shelf" system has been installed to make the process more effective and organized. These improvements help us to dispatch orders with no delay nor disruption of the scheduled production plan.



To sum up, ARKYS s.r.o. represents a complex partnership for all our customers - wholesale, assembly crews, architects; from business solution proposals to final material delivery.



PAVUS, a.s. Autorizovaná osoba 216
Prosecká 412774, 190 00 Praha 9 - Prosek
Rozhodnutí o autorizaci č. 3/2018 ze dne 24. října 2018

C E R T I F I K Á T V Ý R O B K U č. 216/C5a/2020/0032

vydaný pro

výrobce: ARKYS, s.r.o., Tuřanka 1519/115a, Slatina, 627 00 Brno, IČO: 25321366

místo výroby: ARKYS, s.r.o., Uhřice 287, 696 34 Uhřice stát původu výrobku: Česká republika

V souladu s ustanovením § 5a nařízení vlády č. 163/2002 Sb, klerým se stanoví (echnicke požadníky na vybrané stavební výrobky, ve znění nařízení vlády č. 31/22005 Sb. a nařízení vlády č. 215/2016 Sb. (dale jen "nařízení vlády č. - 169/2002 Sb.), Audicrozavá osoba 216 potrozo, č. sa salvebním výroby.

Drátěné kabelové žlaby MERKUR 2, typ M2, M2-G, M2-R Nosné kabelové systémy pro kabelové trasy se zachováním funkčnosti v podmínkách požáru

přezkournala podklady předožené výroboem, provedla počateční zkoušku typu výrobku na vzorku, provedla počateční provektu v miské výroby, poboudka systém řízení výroby výrobku na vzorku, provedla počateční provektu v miské výroby, poboudka systém řízení výroby výrobku na vzorku, provedla počateční provektu, v miské výroby výrobku výrobem a žýstela, že uvedený výrobek spřítup počatelný stanovené teoritickými předujev, které souviselj se zákodními požatelný vy 9še uvedeného nařízení vzdy ochobu 26 se běnená do 3.1 strane nařízení vzdy vorobek uvýrobem dožitelnými province nařízení vzdy. Autorizovaná oceba 27.6 sijalek, ze systém řízení výroby výroběku výrobem odpovida překuřné bedmícké dokumenica i ozdavávy slanovené ve obra uvedeném stavbením technické osvádenia a očpovidalý vechnické dokumenica jodě § 4 odst. 3 výse uvedeného nařízení vždy. Nedlinou součaká loboho ceritikáru je Proklod o acetikáca č. P. 2-26/05/2020/2003/2 ze dne 6. března 2000. který obestilka závěty sjistovaní, výsledný zkodek a základní pope ceritikováného výrobku, nezdyný po jeno denětke.

identifikaci. Zastává v plainosti po dobu, po ktorou se požadavky stanovené ve stavebním technickém osvědčení, na které byt vseden odkaz, nebo výrobní podmínky v misté výroby a systém řízení výroby výrobků výrobom výrazné nazmění, nebo podva kladočovaná soosba tento certifikáci nazmění nebo neposu kladočovaná soosba tento certifikáci nazmění nebo nezi 15.11.2019, vydaný AO 216.
Tento certifikáci nahrazuje a rukí Certifikáci 2.184CSa/20190139 ze dne 25.11.2019, vydaný AO 216.
Autorizovaná obode 216 providní nejmení jedanovita z 10 změsciá oběhod naž dakným fungováním systému řízení výroby u výrobo a posuzuje, 236 vlásanosti výrobku odpovídají stavetnímu technickému osvědčení podle ustanovení Soc odst. 2 výse uvdeného nařízení vlády.
O vyhodnocení dohledu vyda autorizovaná osoba zprávu, kterou předá výrobol.

V Praze dne 6. března 2020



lun

Posuzované vlastnosti certifikovaného výrobku jsou uvedeny na druhé straně tohoto certifikátu.



PAVUS, a.s. Autorizovaná osoba 216 Prosecká 41274, 190 00 Praha 9 - Prosek Rozhodnutí o autorizaci č. 3/2018 ze dne 24. října 2018

Zakázka č.: Z220200003

PROTOKOL O CERTIFIKACI

č. P-216/C5a/2020/0032

vydaný Autorizovanou osobou 216 jako nedilná součást certifikátu výrobku č. 216/C5a/20/20/1032 ve smyslu § 10 zákona č. 227/1997 Sb., o technických požadavcích na výrobky a o změně a dopínění některých zákoná, ve změní zákona č. 71/20/00 Sb., zakona č. 10/2/20/15b., zákona č. 248/20/20 Sb., zákona č. 248/20/20 Sb., zákona č. 488/20/20/Sb., zákona č. 488/20/20/Sb., zákona č. 488/20/20/Sb., zákona č. 488/20/Sb., záko

1 NÁZEV CERTIFIKOVANÉHO VÝROBKU

Drátěné kabelové žlaby MERKUR 2, typ M2, M2-G, M2-R Nosné kabelové systémy pro kabelové trasy se zachováním funkčnosti v podmínkách požáru

Výrobek spadá do přílohy č. 2 k nařízení vlády č. 163/2002 Sb., skupina výrobků 10 poř. č. 17

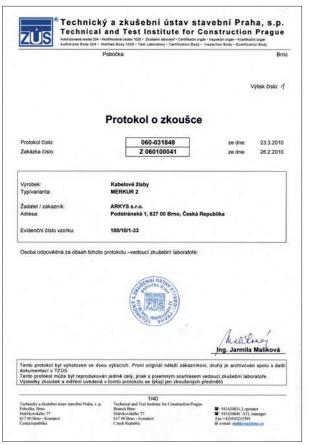
Výrobce: ARKYS, s.r.o., Tuřanka 1519/115a, Slatina, 627 00 Brno, IČO: 25321366

Misto výroby: ARKYS, s.r.o., Uhřice 287, 696 34 Uhřice





Compliance certificate GOST R, authorizing imports and installations of the M2 system on the territory of the Russian Federation.



Load test protocol of the MERKUR 2 system.



Test Protocol of Electrical Continuity (measuring transition resistance)

ACL .	P-026 Šternberk, s.p. lokalita Vyškov stémem jakosti dle ČSN EN ISO 9001	Číslo úkolu/zakázky: AZ160632 Číslo protokolu: 7240-541/2011
Odbor zkouš	ení techníky – zkušební laboratoř č.1103 ZKUŠEBNA EMC	Výtisk číslo: 1 Počet listů: 16 Počet příloh:
PROT	OKOL O ZKOUŠCE	
ELEKTR	OMAGNETICKÉHO ÚTLUMU	
Jméno a adresa zadavatele:	Arkys, s.r.o. Podstránecká I 627 00 Brno	
Identifikace zkoušeného předmětu:	Kabelový žlab Merkur 2 (500/50) Kabelový žlab Linear 1 (500/100) Kabelový žlab Linear 2 (500/100)	
Výrobní číslo:	Vzorky	
Výrobce:	Arkys, s.r.o. Podstránecká 1; 627 00 Brno	
Technická dokumentace:	Nedodána	
Datum přijetí do zkoušky: 30.09.2011	Vedoucí zkoušky: Ing. Milan Rýdo	or Millhe
Datum a místo provedení zkoušky:	Zkoušku provedl:	
30.09.2011 Semianechoická hala EMI, Vyškov	Ing. Jaroslav Tes	sat / Tary
Datum vydání protokolu:	Kontroloval a schválil vedoucí zku	Churc VOA 626 Szernberk Utyar zkudebnieru
13.10.2011	Ing. Vladimír, V	Orkint zkoudeni tech
Uvedená rozšířená nejistota měření j	jsou uvedeny na dalších stranách proto ie součínem standardní nejistoty měření vidá pravděpodobnosti pokrytí asi 95%.	
Adresa: VOP-026 Šternberk, OZT – ZL č. 1103 V. Nejedlého 691 682 03 VYŠKOV	s.p. Poznámky:	
Telefon: +420 517 303 564	(ii)	

Protocol of the EMC test of the MERKUR 2 system



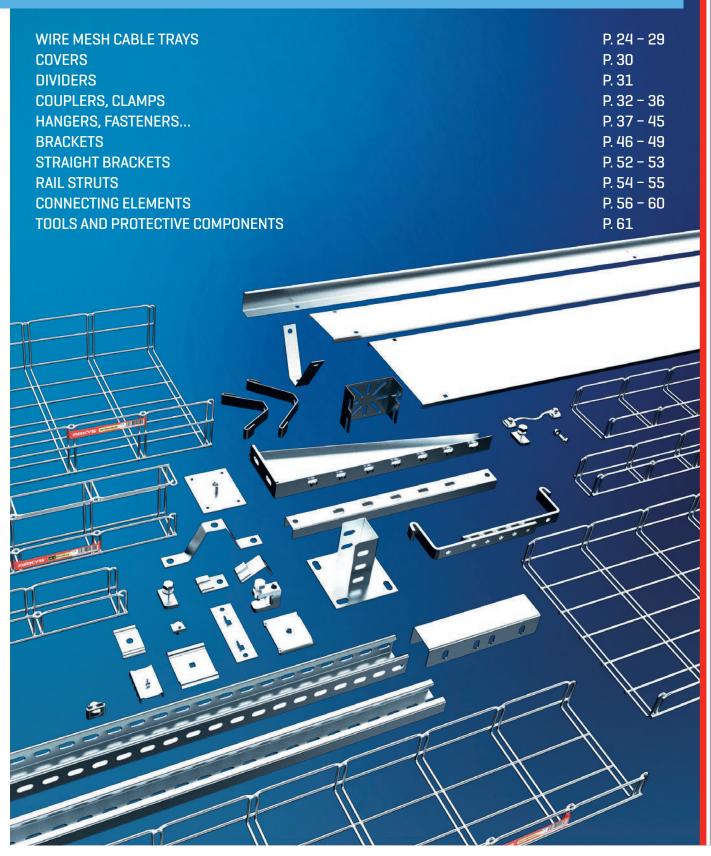
Protocol of the surface finish resistance test of the MERKUR 2 system

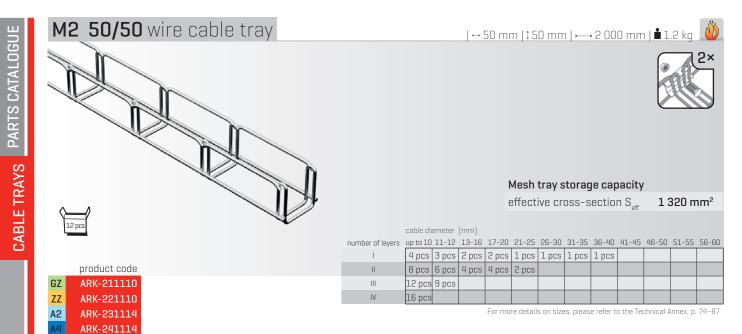


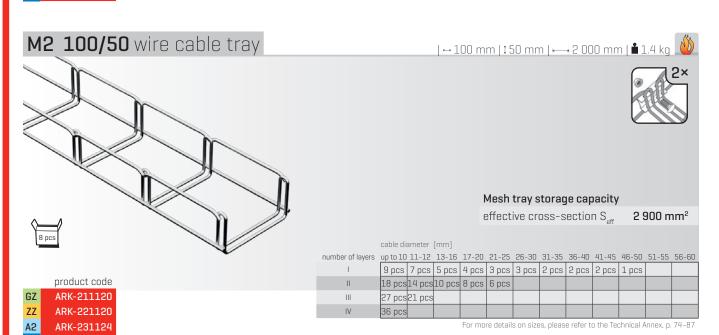
Seismic resistance test protocol of the MERKUR 2 system

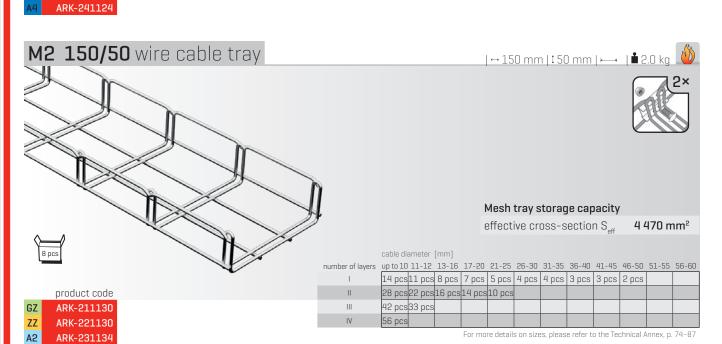
PARTS CATALOGUE

COMPLETE LIST OF PARTS AND THEIR FUNCTION









ARK-241134

A2

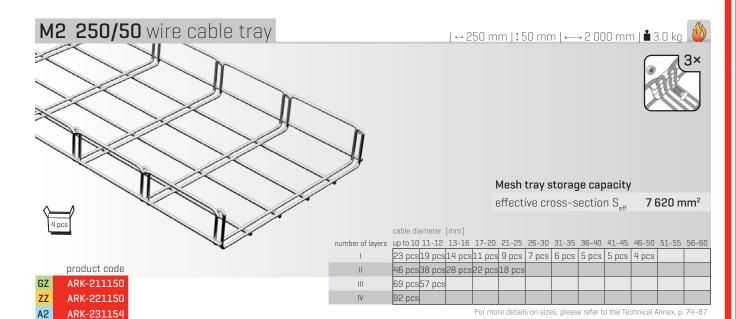
ARK-231144

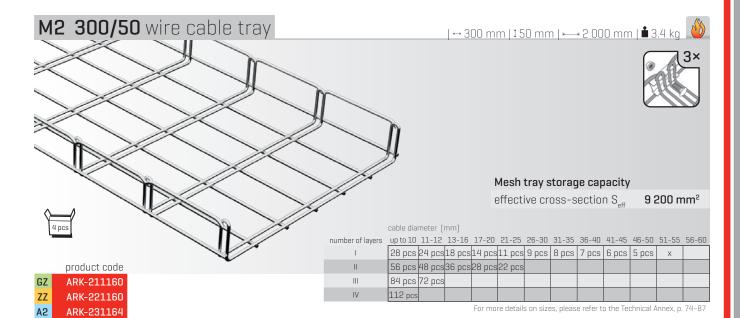
ARK-241144

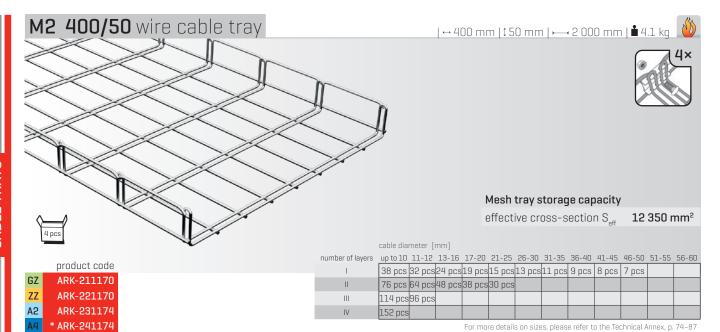
* ARK-241154

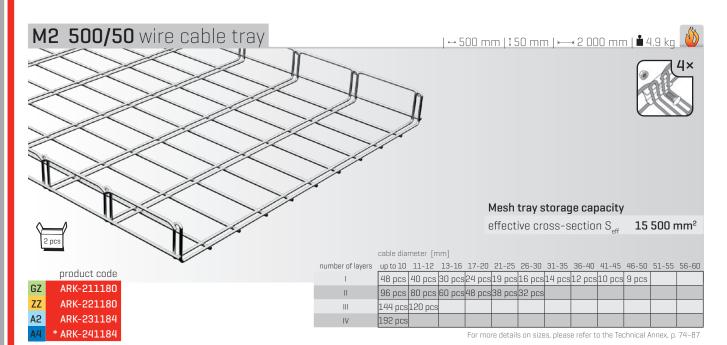
* ARK-241164

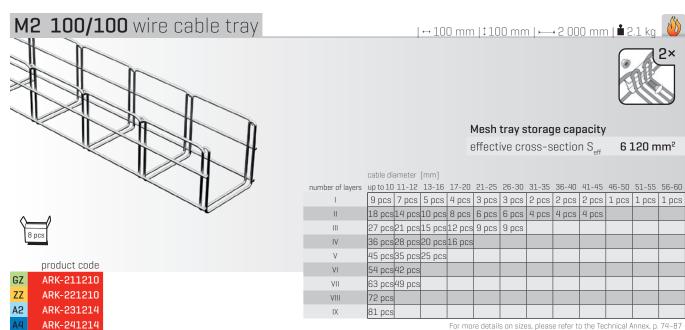
For more details on sizes, please refer to the Technical Annex, p. 74–87

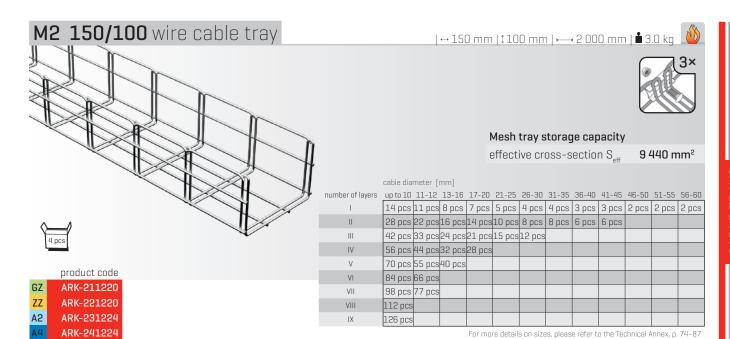


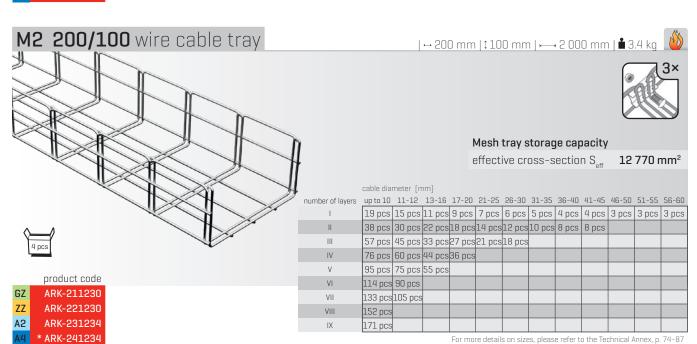


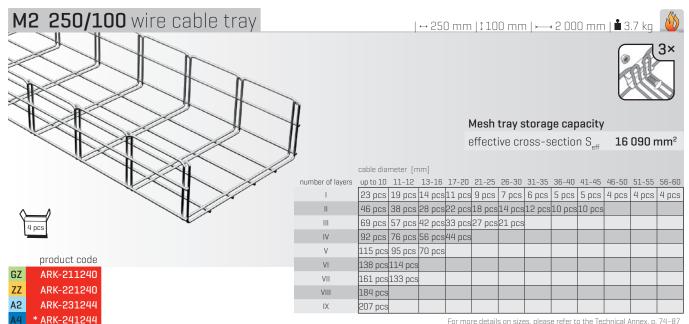


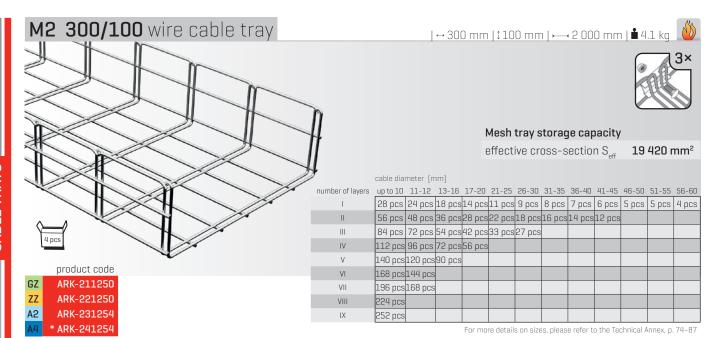


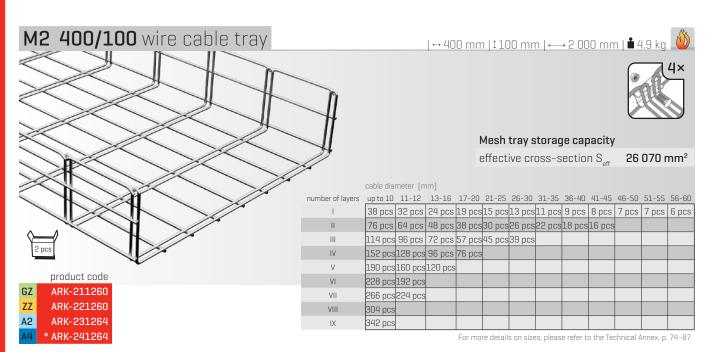


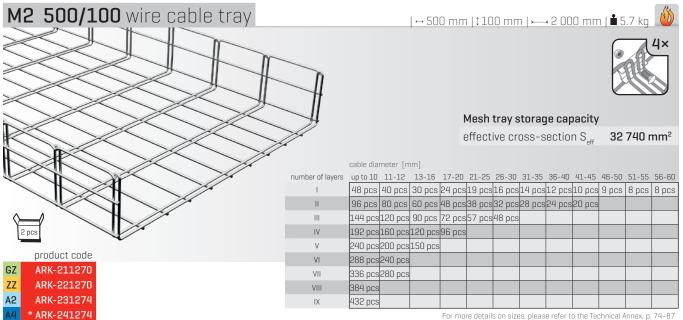












M2-G 50/100 wire cable tray

| → 50 mm | 100 mm | → 2000 mm | 12.0 kg





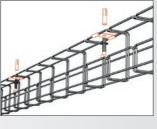
Wire cable trays of the "G" range are intended for simplified assembly in the soffit by means of DZM 12 wall brackets.





	product code
GΖ	ARK-211310
ZZ	ARK-221310

* ARK-241314



Mesh tray storage capacity

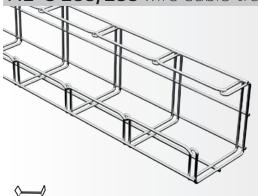
effective cross-section $S_{\mbox{\tiny eff}}$ 1 320 mm²

cable	diameter	[mm]
CUDIC	alailictoi	[111111]

number of layers	up to 10	11-12	13-16	17-20	21-25	26-30	31-35	36-40	41-45	46-50	51-55	56-60
I	4 pcs	3 pcs	2 pcs	2 pcs	1 pcs	1 pcs	1 pcs	1 pcs				
II	8 pcs	6 pcs	4 pcs	4 pcs	2 pcs							
III	12 pcs	9 pcs										
IV	16 pcs											

For more details on sizes, please refer to the Technical Annex, p. 74-87

M2-G 100/100 wire cable tray



| ← 100 mm | 100 mm | ← 2 000 mm | 12.3 kg

Wire cable trays of the "G" range are intended for simplified assembly in the soffit by means of DZM 12 wall brackets.



Mesh tray storage capacity

effective cross-section $S_{\mbox{\tiny off}}$

6 120 mm²

product code

Z ARK-21	1320
Z ARK-22	21320
2 ARK-23	31324
# ADV 0/	11.00//

	number of layers	up to 10	11-12	13-16	17-20	21-25	26-30	31-35	36-40	41-45	46-50	51-55	56-60
	I	9 pcs	7 pcs	5 pcs	4 pcs	3 pcs	3 pcs	2 pcs	2 pcs	2 pcs	1 pcs	1 pcs	1 pcs
	II	18 pcs	14 pcs	10 pcs	8 pcs	6 pcs	6 pcs	4 pcs	4 pcs	4 pcs			
	III	27 pcs	21 pcs	15 pcs	12 pcs	9 pcs	9 pcs						
	IV	36 pcs	28 pcs	20 pcs	16 pcs								
	V	45 pcs	35 pcs	25 pcs									
۱	VI	54 pcs	42 pcs										
	VII	63 pcs	49 pcs										
	VIII	72 pcs											
	IX	81 pcs											

For more details on sizes, please refer to the Technical Annex, p. 74-87

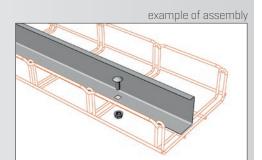


KPZM divider



KPZM series dividers are used to divide the mesh tray into sections, e.g. to separate high-voltage from low-voltage circuits, or just for a clear arrangement of the cable route. The number suggests the mesh tray wall height that the cover is to be used with [e.g. KPZM 50 is intended for a 50 mm mesh tray, etc.]

Dividers are fastened to mesh trays by means of the SPM 1 connecting set [see p. 33].



For more details on sizes, please refer to the Technical Annex, p. 74-87



KPZMP divider - fire resistant

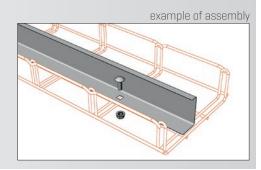


KPZMP series dividers separate cables in a cable route where fire resistance is required. The dividers are made of steel sheets (thickness 1.5 mm). The number suggests the mesh tray wall height that the cover is to be used with (e.g. KPZM 50 is intended for a 50 mm mesh tray, etc.)

Dividers are fastened to mesh trays by means of the SPM 1 connecting set (see p. 33).



For more details on sizes, please refer to the Technical Annex, p. 74–87

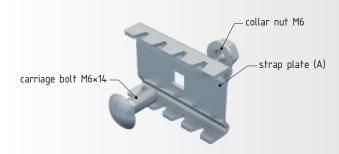




[*] A4 parts are made-to-order.
Price and availability information is provided upon request.

SZM 1 coupler

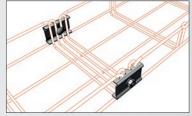




The SZM 1 mesh tray coupler is the general splice of the MERKUR 2 system. It is used for joining the mesh trays of a cable route.

The coupler set consists of the body - a strap plate (A), carriage bolt M6x16 and collar nut M6.







For more details on sizes, please reference to the Technical Appex in 74–87

10 pcs × 10 = 100 pcs

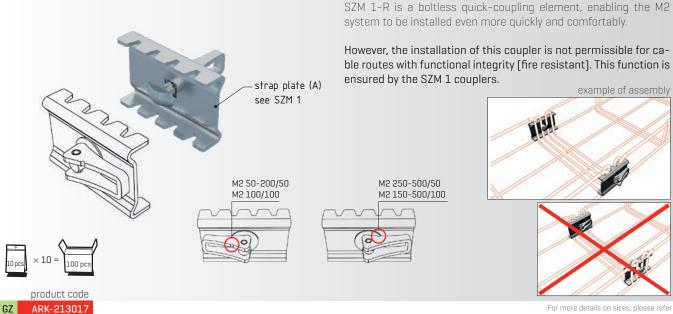
product code
GZ ARK-213010
ZZ ARK-223010

ARK-223010 ARK-233010 ARK-243010 - connecting element options: 0 - electro-galvanized (GZ) 2 - geomet 500 (GS)

3 - stainless steel AISI 304 (A2)

SZM 1-R fast coupler | boltless coupler for fast assembly

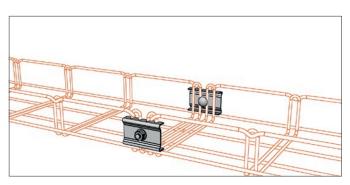


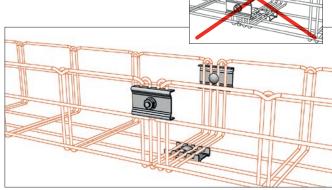


For more details on sizes, please refer to the Technical Annex, p. 74–87

Correct placement of SMZ 1 and SZM 1-R couplers

The correct placement of the couplers on a mesh tray side wall is important for achieving the declared load capacity as well as the optimum stiffness of the assembled mesh tray, as shown in the figures. It is vital in particular for mesh trays with 100 mm high side walls requiring the junction piece to be located directly under the upper margin of the tray.

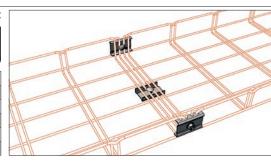




Connection rules

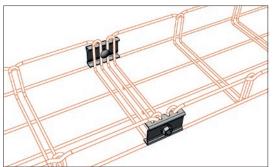
In order to meet the declared values, it is necessary to use the correct number of couplers in the positions according to the pictures. Declared values of tray capacity (see p. 13 - 14) apply under the condition of prescribed installation of connection points. Otherwise, we do not guarantee the stated values.





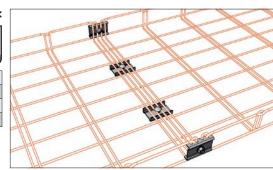






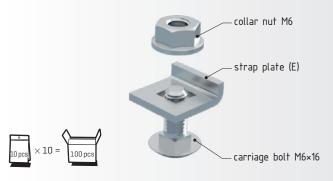


M2 400/50 M2 500/50 M2 400/100 M2 500/100



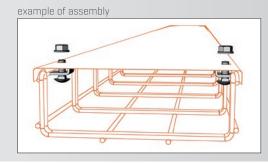
SVM 1 cover clamp

Components shown in the figure are included in the package.



The SVM 1 clamp serves for fastening the mesh tray cover.

The joint set consists of a liner with border [E], a carriage bolt M6x16 and a collar nut M6. Installation of 2 pcs of clamps every 100 cm of the cover.



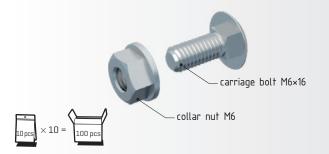
For more details on sizes, please refer to the Technical Annex, p. 74–87

product code

- GZ ARK-213085 ZZ ARK-223085
- A2 ARK-223085
- A4 * ARK-243085
- connecting element options:
- 5 geomet 500 (G5) standard option 8 - stainless steel AISI 304 (A2)

SPM 1 divider clamp

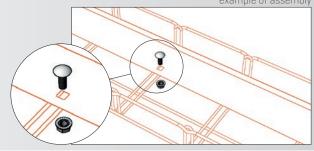
Components shown in the figure are included in the package.



The SPM 1 divider clamp serves for fastening the dividers to any place within the entire width of a wire mesh tray. This versatility represents its main technical benefit. Installation of two SPM 1 divider clamps every $100 \, \text{cm}$ of the divider.

The divider clamp consists of a carriage bolt M6x16 and a collar nut M6.

example of assembly



For more details on sizes, please refer to the Technical Annex, p. 74–87

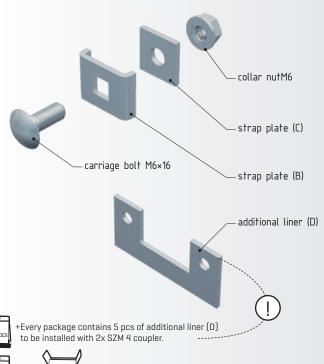
[*] A4 parts are made-to-order. Price and availability information is provided upon request.

A2 ARK-233080 A4 * ARK-243080

SZM 4 installation coupler set

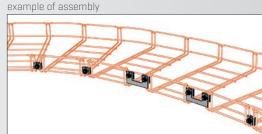
Components shown in the figure are included in the package.

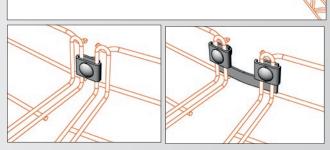




The SZM 4 installation coupler set is used to form elbows, T-pieces, mesh tray crossings and other branches as needed on the cable track. Various angles can be shaped by consecutive steps by combining liners C and D.

The coupler set consists of a strap plate (B) and (C), M6x16 carriage bolt, M6 collar nut and additional liner [D].





For more details on sizes, please refer to the Technical Annex, p. 74-87

Further information relating to the use of the SZM 4 see the section Shaping, p. 61 - 73.

TSM 50-100 installation set

100 pc

product code ARK-213040

ARK-223040

ARK-233040

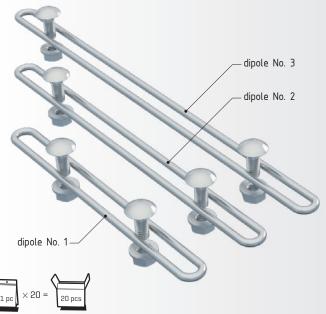
ARK-243040

Components shown in the figure are included in the package.

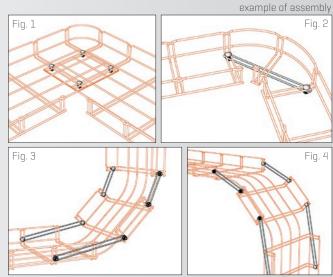
connecting element options: 0 – electro-galvanized (GZ)

3 - stainless steel AISI 304 (A2)

2 - geomet 500 (G5)



The TSM 50-100 installation set serves as a supplement for the SMZ 4 installation coupler set. It is mostly used for shaping wire mesh trays of 50 and 100 mm width, but its connecting accessories [bolt + nut] can also be used to shape other mesh tray sizes [see Fig. 1 and 2]. It can also serve for shaping inner and outer elbows (see Fig. 3 and 4).



For more details on sizes, please refer to the Technical Annex, p. 74–87

Further information relating to the use of the SZM 4 see the section Shaping, p. 61 - 73.



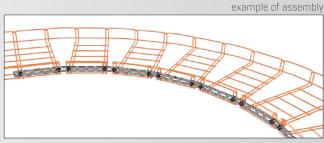
0 - electro-galvanized (GZ) 2 - geomet 500 (G5)

3 - stainless steel AÍSI 304 (A2)

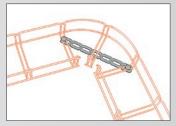
ARK-233054

ARK-243054









For more details on sizes, please refer to the Technical Annex, p. 74–87



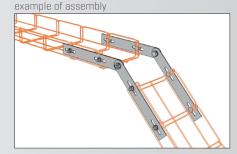
product code
ARK-223056
ARK-233056

SKHM 1 angular connector

Components shown in the figure are included in the package.

collar nut M8 connector these aper connector double cross the connector dou

The SKHM 1 angular connector consists of two identical parts, connected together with an M8x16 hexagonal bolt and M8 collar nut (both included in the kit). This creates the final angular connector part. Each "leg" has 2 oval holes (40x6.4mm). Using these apertures, a carriage bolt M6x16 and collar nut M6, the connector is fixed to the MERKUR 2 mesh tray (precisely to the double crossbeam).



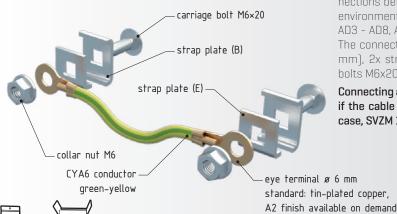
For more details on sizes, please refer to the Technical Annex, p. 74–87



SUM 1 earth conductor connector



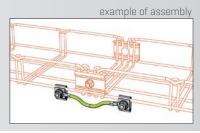
Components shown in the figure are included in the package



The SUM 1 connector serves for supplementary conductive connections between mesh trays when implementing cable routes in environments with high corrosion aggressiveness (in particular AD3 - AD8, AF3, AF4 and others).

The connector set consists of a conductor CYA 6 GE [length 200 mm], 2x strap plates [B], 2x strap plates [E], 2 pcs of carriage bolts M6x20 and 2 pcs of nuts M6.

Connecting a cable route with the SUM 1 connector is not sufficient if the cable route fulfils a substitutive earthing function! In such case, SVZM 1 or SVZM 3 connectors ought to be used.



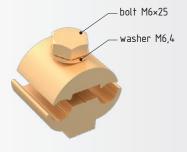
For more details on sizes, please refer

product code

- GZ ARK-213070 ZZ ARK-223070
- A2 ARK-223070 A2 ARK-233070 A4 * ARK-243070
- O70 connecting element options:
 0 electro-galvanized (GZ)
 2 geomet 500 (GS)
 3 stainless steel AISI 304 (A2)

SVZM 1 earth conductor clamp

Components shown in the figure are included in the package.

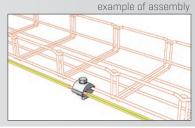


The SVZM 1 earth conductor clamp is used for earthing a cable route. The clamp may be used with conductors of max. 25 mm2 (cross-section). Installation of SVZM 1 clamp at a spacing of approx. every 5 – 10 meters of the cable route.

The protective conductor cross-section is determined by planners.

The protective conductor cross-section is determined by planners or the construction company, based on technical data.

If the $\mathsf{SVZM}\,\mathbf{1}$ clamp is used, the cable route may serve as substitutive earthing.



For more details on sizes, please refer to the Technical Annex, p. 74–87

on the second se

ARK-213078

Clamp and connecting material - brass

SVZM 3 earth conductor clamp

Components shown in the figure are included in the package.



The SVZM 3 earth conductor clamp is used for earthing a cable route. The clamp may be used with conductors of max. 50 mm2 (cross-section). Installation of SVZM 3 clamp at a spacing of approx. every 5 – 10 meters of the cable route.

The protective conductor cross-section is determined by planners or the construction company, based on technical data.

If the SVZM 3 clamp is used, the cable route may serve as substitutive earthing.



For more details on sizes, please refer to the Technical Annex, p. 74–87

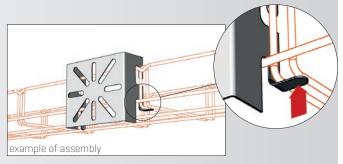


Clamp and connecting material - brass



The DZM 1 mounting plate serves to attach distribution boxes and other elements (sockets, switches, etc.) directly to the cable route. The holder is secured to the mesh tray by means of at least one lip.

The maximum load capacity of the holder is 5 kg.



For more details on sizes, please refer to the Technical Annex, p. 74–87

product code

ARK-214010 ARK-224010

Α2 ARK-234010

ARK-244010

DZM 2 threaded rod hanger





The DZM 2 hanger serves for spatial assemblies, anchoring threaded rods M8 to the ceiling (wooden, hourdis, etc.), or under any horizontal part of a building where metal dowels set in concrete cannot be used.

The maximum load capacity of the holder is 150 kg.

example of assembly



For more details on sizes, please refer to the Technical Annex, p. 74-87

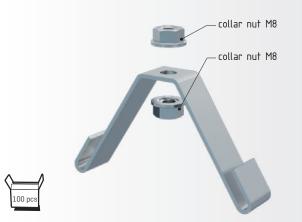
product code

ARK-214020

ARK-234020

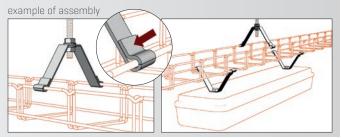
DZM 3/100 central hanger

Components shown in the figure are included in the package.



The DZM 3/100 central hanger serves for suspending 100 mm mesh trays from M8 threaded rods. It can also serve as a bearing element for the installation of various types of light fittings. Maximum recommended loading capacity is 50 kg.

This type of holder cannot be combined with mesh tray covers. If installation with a cover is required, it is necessary to use the PZM straight bracket (see p. 52 - 53) or DZM 6 holders (see p. 31).



For more details on sizes, please refer to the Technical Annex, p. 74–87

product code

ARK-214030 ZZ ARK-224030

A2 ARK-234030 ARK-244030

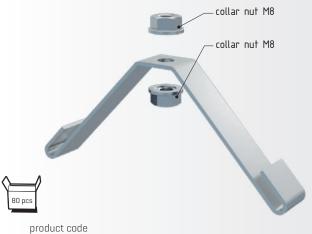
connecting element options:

0 – electro-galvanized (GZ) 2 – geomet 500 (G5) 3 - stainless steel AÍSI 304 (A2)

[*] A4 parts are made-to-order Price and availability information is provided upon request.

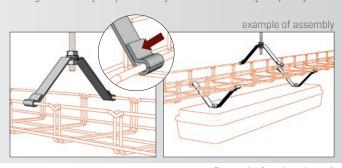
DZM 3/150 central hanger

Components shown in the figure are included in the package.



The DZM 3/10 central hanger serves for suspending 150 mm mesh trays from M8 threaded rods. It can also serve as a bearing element for the installation of various types of light fittings. Maximum recommended loading capacity is 50 kg.

This type of holder cannot be combined with mesh tray covers. If installation with a cover is required, it is necessary to use the PZM straight bracket (see p. 52 - 53) or DZM 6 holders (see p. 31).

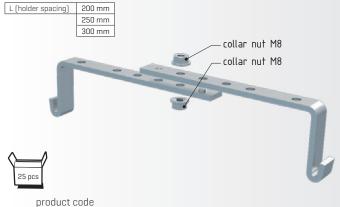


For more details on sizes, please refer to the Technical Annex, p. 74-87

- ARK-214035 GΖ
- ARK-224035 ZZ A2 ARK-234035
- * ARK-244035
- connecting element options:
- 5 electro-galvanized (GZ) 7 - geomet 500 (G5) 8 - stainless steel AISI 304 (A2)

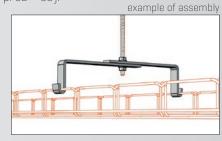
DZM 4 adjustable central hanger

Components shown in the figure are included in the package.



The DZM 4 central hanger serves for suspending 200 - 300 mm wide mesh trays from M8 threaded rods. It is not designed for trays of 100 mm width. Maximum recommended loading capacity

This type of holder cannot be combined with mesh tray covers. If installation with a cover is required, it is necessary to use the PZM straight bracket (see p. 52 - 53).



For more details on sizes, please refer to the Technical Annex, p. 74–87

- ARK-214040 ARK-224040
 - ARK-234040
- connecting element options
- 0 electro-galvanized (GZ) 2 geomet 500 (G5)
- stainless steel AISI 304 (A2)

DZM 5 trapezoidal sheet hanger

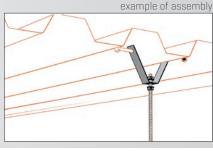
Components shown in the figure are included in the package.



The DZM 5 hanger serves to anchor M8 threaded rods in roofs and soffits with trapezoidal sheet metal cladding. Maximum recommended loading capacity - 60 kg.

Trapezoid scissors are recommended for cutting the sheets (see p. 60, chapter Accessories)

Applied connecting elements: 1x hexagonal bolt M8×100 - 140 1× nut M8 1× washer M8



For more details on sizes, please refer to the Technical Annex, p. 74-87

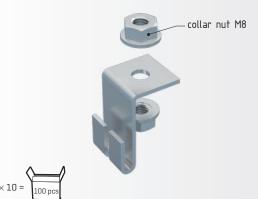
product code

- ARK-214050 ARK-224050 ZZ
- ARK-234050
 - * ARK-244050
- connecting element options 0 - electro-galvanized (GZ) geomet 500 (G5) 3 - stainless steel AISI 304 (A2)

DZM 6 side hanger

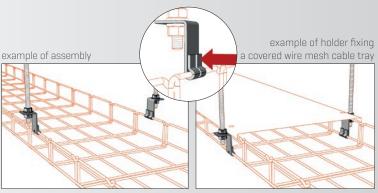


Components shown in the figure are included in the package.



The DZM 6 hanger is used in pairs to suspend wire mesh cable trays from M8 threaded rods. Maximum recommended load capacity of a single hanger is 20 kg, while maximum recommended load capacity of a pair of holders is 50 kg.

If the mesh tray is covered, the DZM 6 hanger shall be attached to the bottom wire of the side wall.



For more details on sizes, please refer to the Technical Annex, p. 74-87

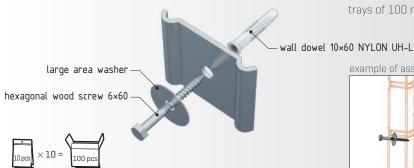
product code

- GZ ARK-214060 ZZ ARK-224060
- A2 ARK-234060
 - ARK-244060
- connecting element options:
- 0 electro-galvanized (GZ) 2 geomet 500 (G5)
- stainless steel AISI 304 (A2)

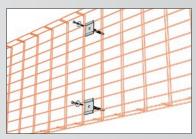
DZM 7 wall bracket

Components shown in the figure are included in the package.

The DZM 7 wall bracket serves to anchor wire mesh cable trays in horizontal and vertical routes upon walls. It is not designed for trays of 100 mm width.



example of assembly



For more details on sizes, please refer to the Technical Annex, p. 74-87

product code

GΖ ARK-214070 ZZ ARK-224070

A2 ARK-234070

ARK-244070

- connecting element options: 0 – electro-galvanized (GZ)

3 - stainless steel AISI 304 (A2)

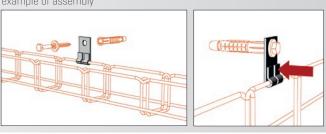
DZM 8 wall bracket



The DZM 8 wall bracket serves for anchoring wire mesh cable trays directly into the vertical parts of a building. Maximum recommended loading capacity - 40 kg.

The maximum recommended width of the wire mesh cable tray is 50 and 100 mm, depending upon the mass loading of the mesh tray.

example of assembly



For more details on sizes, please refer to the Technical Annex, p. 74–87

[*] A4 parts are made-to-order.
Price and availability information is provided upon request.



product code ARK-214080 ARK-224080 ZZ ARK-234080 Α2 * ARK-244080

DZM 9 beam clamp

Components shown in the figure are included in the package.

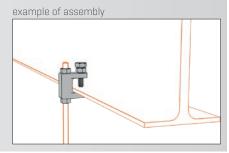




product code ARK-214090 The DZM 9 beam clamp serves to anchor M8 threaded rods in a spatial assembly by suspension on an "I" profile.

The maximum recommended load of the clamp is 120 kg.

Material: tempered cast iron, zinc-plated.



For more details on sizes, please refer to the Technical Annex, p. 74–87

DZM 10 wall bracket

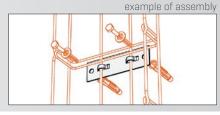


Due to its universality, the DZM 10 wall bracket can be used in multiple installation types for both vertical and horizontal mounting.

It is preferable especially in metal structures to which it can be welded or attached by bolts. It is not designed technically for trays of 100 mm width.

Maximum recommended loading capacity of hooks:

- in pulling 30 kg in case of wall installation
- in torsion 10 kg in case of ceiling installation



For more details on sizes, please refer to the Technical Annex, p. 74–87

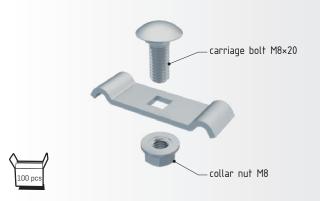
product code

ARK-214100 ARK-224100

ARK-234100 * ARK-244100

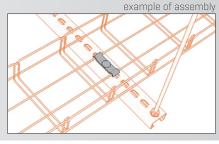
DZM 11 fixing bracket

Components shown in the figure are included in the package.



The DZM 11 fixing bracket serves to anchor mesh trays to STNM rail struts or other steel constructions, especially with horizontal cable routes.

Note - With a mesh tray of 100 mm width, the bracket is fixed to only one of the runners.



For more details on sizes, please refer to the Technical Annex, p. 74-87



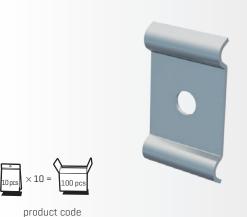
GΖ ZZ

ARK-214110 ARK-224112 ARK-234110 A2 * ARK-244110

- connecting element options:

2 - geomet 500 (G5) 3 - stainless steel AISI 304 (A2)





The DZM 12 wall bracket serves for anchoring wire mesh cable trays of smaller dimensions directly to vertical parts of the construction.

The maximum recommended width of the wire mesh cable tray is 150 mm, depending on the mass load of the tray.

The DZM 12 wall bracket is also suitable as an anchoring element for M2 cable trays of the "G" type.

example of assembly

For more details on sizes, please refer to the Technical Annex, p. 74-87

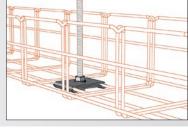
DZM 13 suspension hanger

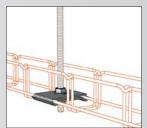
Components shown in the figure are included in the package.



The DZM 13 suspension hanger is used for wire mesh cable trays on M8 threaded rods. This installation is suitable for wire mesh cable trays M2 50/50, M2 150/50 and M2 150/100 only. Maximum recommended loading capacity is 50 kg.

example of assembly





For more details on sizes, please refer to the Technical Annex, p. 74–87

product code

ARK-214120

ARK-224120

ARK-234120 ARK-244120

ZZ

ARK-214130 ZZ ARK-224130

A2 ARK-234130

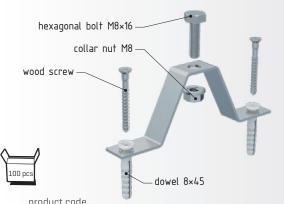
ARK-244130

0 - electro-galvanized (GZ) 2 - geomet 500 (G5) 3 - stainless steel AISI 304 (A2)

connecting element options

DZM 14 floor bracket

Components shown in the figure are included in the package.



The DZM 14 floor bracket serves in combination with PZM straight brackets for cable route installations in false floors. Their height can be adjusted to 47 – 57 mm by bending the holder. Maximum recommended loading capacity is 60 kg.

example of assembly

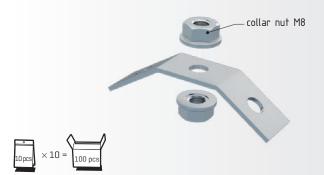
For more details on sizes, please refer to the Technical Annex, p. 74-87



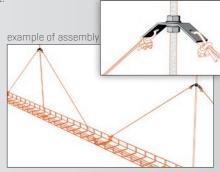
[*] A4 parts are made-to-order. Price and availability information is provided upon request.

DZM 15 suspension hanger

Components shown in the figure are included in the package.



The DZM 15 suspension hanger is used for anchoring suspension cable to threaded rod. It is designed for cable suspension in places where it is necessary to cross the space without the chance of direct anchoring to the soffit.



For more details on sizes, please refer

product code

ARK-214150 ZZ ARK-224150

A2 ARK-234150

ARK-244150

product code

ARK-214300

ARK-224300

ARK-234304 * ARK-244304

GΖ

connecting element options

0 – electro-galvanized (GZ) 2 – geomet 500 (GS)

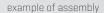
3 - stainless steel AISI 304 (A2)

DZM STP mounting profile head



The DZM STP mounting profile head serves for anchoring STPM rail struts with side perforations (see p.54) of spatial mounting under horizontal building structures. The holder can be turned by 180° and used as a floor bracket.

The maximum pull load capacity of the DZM STP is 250 kg.





For more details on sizes, please refer to the Technical Annex, p. 74-87

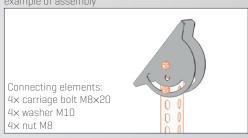
DZM STPU angular mounting profile head



The DZM STPU angular mounting profile head is used for anchoring STPM rail struts with side perforations (see p. 54) of spatial mounting under horizontal constructions in situations where it is necessary to compensate an angular difference between the angle of the soffit with the horizontal plane.

The maximum pull load capacity of the DZM STPU is 150 kg.





For more details on sizes, please refer to the Technical Annex, p. 74-87



product code ARK-224310 ARK-234310

* ARK-244310

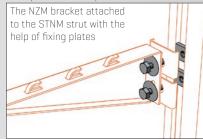
MSM rectangular nut with spring





The rectangular MSM nut serves for anchoring brackets to struts in combination with the PVM fixing plate. It is redundant with NPZM brackets due to its sturdy base.

example of assembly



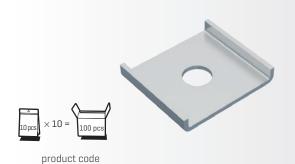




For more details on sizes, please refer to the Technical Annex, p. 74-87

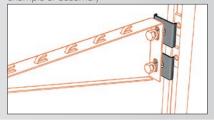
PVM rail strut fixing clamp





The PVM fixing clamp serves for centring NZM and NZMU brackets when anchoring them to a rail strut. It is redundant with NPZM brackets due to its sturdy base.

example of assembly



For more details on sizes, please refer to the Technical Annex, p. 74–87

PIM I profile fixing clamp

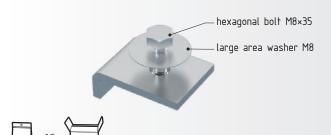
ARK-218953

ARK-228953

ARK-238953 ARK-248953

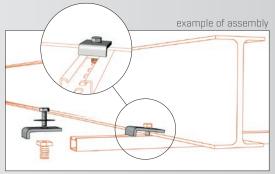
A2

Components shown in the figure are included in the package.



The MSM/M8 rectangular nut is not included in the package.

The PIM I profile fixing clamp, combined with rectangular nut MSM/ M8, serves for attaching I-profile brackets to struts, the maximum section of the I-beam being 15 mm.



For more details on sizes, please refer to the Technical Annex, p. 74-87

[*] A4 parts are made-to-order.
Price and availability information is provided upon request.



ARK-218960 ZZ

ARK-228960 Α2 ARK-238960

* ARK-248960

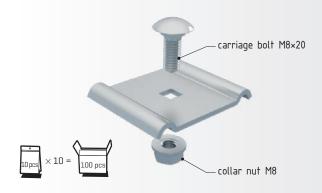
connecting element options 0 – electro-galvanized (GZ)

3 - stainless steel AISI 304 (A2)

PZSM 2 fixing clamp

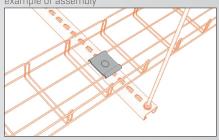


Components shown in the figure are included in the package.



The PZSM 2 fixing clamp serves for connecting MERKUR 2 mesh trays to STNM profile struts or to STPM profile struts with side perforations, especially in horizontal fire-resistant cable routes. The PZSM 2 fixing clamp is only used for tray bottoms (technically, it is not intended for trays of 100 mm width).

example of assembly



For more details on sizes, please refer to the Technical Annex, p. 74–87

product code

ARK-218956 ZZ

ARK-228956

ARK-238956

- connecting element options: 6 – geomet 500 (G5) 8 – stainless steel AISI 304 (A2)

SSPM splice plate



The SSPM splice plate serves for joining two STPM profile struts with side perforations (see p. 54).

A good quality connection requires using no less than the connecting elements specified in the figure.

example of assembly



For more details on sizes, please refer to the Technical Annex, p. 74-87

product code

ARK-223095

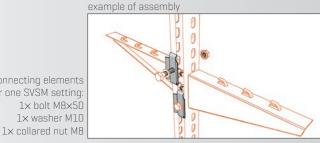
SVSM fixing plate





The SVSM fixing plate is used for reinforcing the open profile of the STPM profile strut with side perforations in place of anchoring the brackets in installations with functional integrity. For brackets with a small base (NZM 50-200) one piece is used. For brackets with a larger base (NZM 250-500) a pair should always be used. Correctly installed stabilizing setting will prevent the sideboard of the strut from bending inwards under the pressure of the loaded bracket.

Connecting elements for one SVSM setting: $1 \times$ bolt M8 \times 50 1× washer M10



For more details on sizes, please refer to the Technical Annex, p. 74-87



product code GZ ARK-218958

KSM drop-out plate

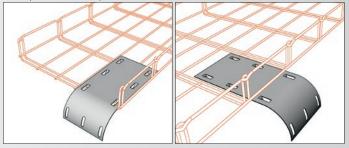




The KSM drop-out plate is used to guide the cable bunch safely out of the tray

It protects the cabling against mechanical damage, while ensuring the minimum bending radius of the cables (may not be used for 50/50 trays in parallel direction).

example of assembly



For more details on sizes, please refer to the Technical Annex, p. 74–87

KOM cable separator

product code ARK-212410

ARK-222410

ARK-232410

GΖ

ZZ

A2



Components shown in the figure are included in the package.



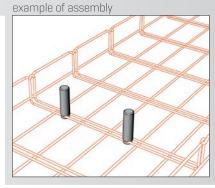
The KOM cable separator is used prior to the insertion of cables to divide the space temporarily (e.g. power circuits/low-voltage) in a greater number of chambers, which makes subsequent bundling of cables easier.

The advantage of these KOM separators lies in their design - they may be fixed in any part of the double beam of the tray over its whole width, thus facilitating the installation and transparency for a greater number of cable chambers.

When the bundling is ready, the KOM separators can be removed and then used anew.







For more details on sizes, please refer to the Technical Annex, p. 74–87

NZM 400

NZM 500

120 kg

150 kg

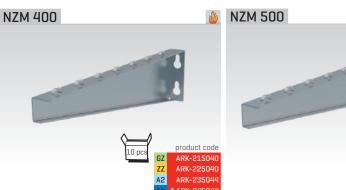
an even distribution of weight

along their length.

NZM bracket NZM-series brackets are used as wall bearing elements for wall mounting of cable routes. For spatial installations, the brackets are anchored to STPM rail struts with side perforations. In case of a greater number of wall mounted parallel tracks, the combination with STNM rail strut (p. 55) can be used. For easy installation of trays, the brackets are equipped with boltless clamps. Wall mounting This execution serves for anchoring cable routes directly to the masonry or another vertical construction. loading capacity Mounting on strut NZM 50 30 kg It is used for spatial cable routes or for complex NZM 100 40 kg wall-mounting cable tracks NZM 150 45 kg stacked one above NZM 200 50 kg the other. To ensure correct functioning NZM 250 75 kg of the brackets and to achieve Complex mounting NZM 300 100 kg their nominal loading capacity, for more trays on one it is important to maintain

cantilever.





For more details on sizes, please refer to the Technical Annex, p. 74-87 Information on cantilevers and tray assembly options on p. 51

NPZM bracket

loading capacity

NPZM 50

NPZM 100

NPZM 150

NPZM 200

NPZM 250

NPZM 300

NPZM 400

NPZM 500

90.0 kg

88.3 kg

86.7 kg

85.0 kg

81.7 kg

80.0 kg

78.3 kg

75.0 kg

To ensure correct functioning

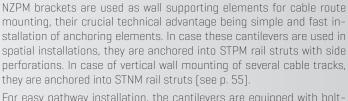
of the brackets and to achieve

their nominal loading capacity,

an even distribution of weight

it is important to maintain





For easy pathway installation, the cantilevers are equipped with boltless clamps.

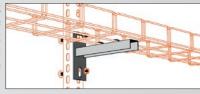
Wall mounting This execution serves for anchoring cable routes

directly to the masonry or another vertical construction.



Mounting on strut

It is used for spatial cable routes or for complex wall-mounting cable tracks stacked one above the other.



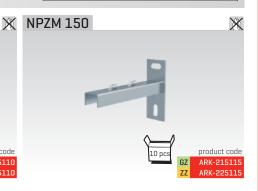
Complex mounting

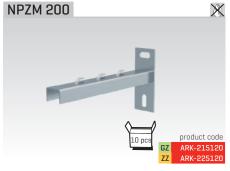
for more trays on one cantilever.

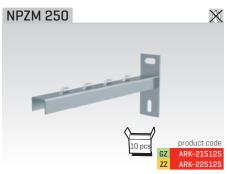


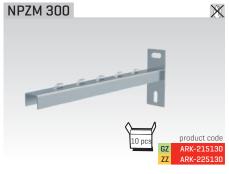


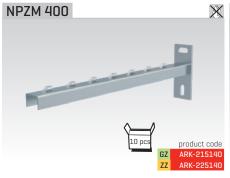


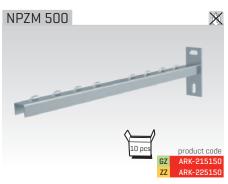












For more details on sizes, please refer to the Technical Annex, p. 74-87 Information on cantilevers and tray assembly options on p. 51

> [*] A4 parts are made-to-order Price and availability information is provided upon request.

NZMU universal bracket



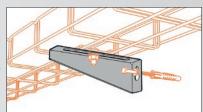
NZMU universal brackets are used as wall bearing elements for wall mounting of cable routes. Their universality allows:

- assembly of MERKUR 2 mesh trays with the DZM 11 holder
- sheet steel trays with carriage bolt and nut
- other media (water supply/heating) with the corresponding clamps Different cable trays and media installed on the bracket may be combined if necessary.

In case of several wall-mounted parallel cable routes or for spatial installation, the STNM or STPM rail struts may be used with their corresponding holders.

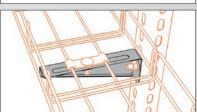
Wall mounting

This execution serves for anchoring cable routes directly to the masonry or another vertical construction.



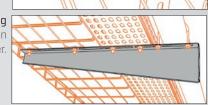
Mounting on strut

It is used for spatial cable routes or for complex wall mounting cable tracks stacked one above the other.



Complex mounting

for more trays on one cantilever.



 loading capacity

 NZMU 100
 40 kg

 NZMU 200
 50 kg

 NZMU 300
 75 kg

 NZMU 400
 100 kg

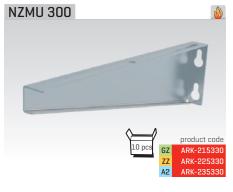
 NZMU 500
 120 kg

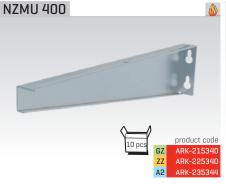
 NZMU 600
 150 kg

To ensure correct functioning of the brackets and to achieve their nominal loading capacity, it is important to maintain an even distribution of weight along their length.

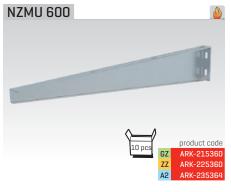






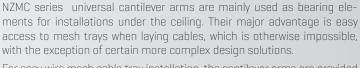




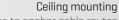


For more details on sizes, please refer to the Technical Annex, p. 74–87





For easy wire mesh cable tray installation, the cantilever arms are provided with boltless grips.



serves to anchor cable routes running under the ceiling or suspended from another horizontal structure.



Wall mounting

serves to anchor cable routes directly into the masonry or to another vertical building structure.



NZMC 100		X
	3	
CAUTION !!! designed for mesh tray 50/50 only		1 pc

loading capacity	₹↓	<u>_</u>	max. tray width
NZMC 100	140 kg	85 kg	50 mm
NZMC 200	90 kg	50 kg	200 mm
NZMC 300	50 kg	30 kg	300 mm
NZMC 400	37 kg	23 kg	400 mm





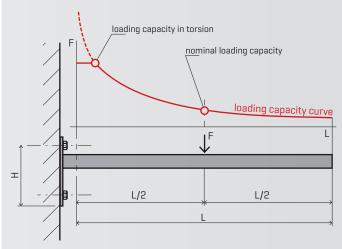


For more details on sizes, please refer to the Technical Annex, p. 74–87

Rules for bracket anchoring and loading

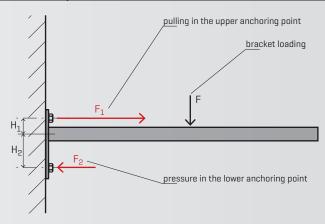
In order to meet the declared values of cable route loading capacity, it is necessary to follow a few rules during assembly and laying cabling into trays.

Optimum loading distribution

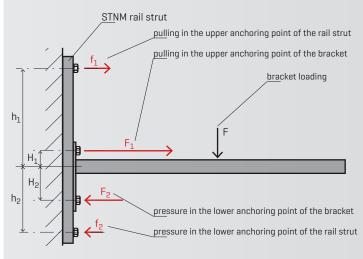


The loading capacity of a cable route is affected by distribution alongside the bracket. Declared values of various brackets apply to even loading distribution. The resultant of forces is placed in the centre and corresponds to the sum of weights of the cables. In case it is not possible or suitable to ensure even loading distribution, it is important that cables of greater weight be lain closer to the bracket base. If even this is impossible, it is necessary to expect reduced loading capacity which is reduced proportionally to the asymmetry of the loading (see picture and chart on the left).

Correctly chosen and installed anchoring



The capacity of the anchoring points is usually the most crucial parameter of a cable route. The distribution of forces implies that the most stressed point is the higher one of both anchoring points and it is most stressed in pulling. Therefore, if a higher loading capacity is requested, it is necessary to examine the quality and type of wall materials in which the cable route is anchored over the whole length of the installation because the situation may vary greatly. The right choice of anchoring type and installation method is the decisive condition for achieving higher cable route loading capacity.



In case the wall quality does not allow sufficiently solid anchoring or if the wall quality cannot be examined, the option of installing brackets on the wall through STNM struts is advisable. In such case, the distribution of forces at anchoring points significantly improves and a higher loading capacity of the cable route is thus achieved. This option is suitable for the most loaded cable routes anchored directly to the wall.

Anchoring technology







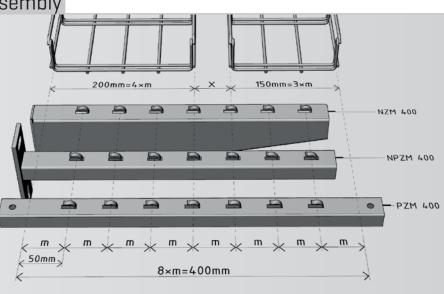


We offer a wide selection of anchoring elements from renowned suppliers that cover a full range of building situations and solve most common issues during cable route installation. See p. 49 for more details on anchoring or visit www.arkys.eu.

Tray combinations and assembly

MERKUR 2 support parts can carry many different tray combinations. Assembly options are governed by m - 50 mm number of support modules. If several trays are combined on one support, one module between particular trays is always lost.

For a complete overview of assembly options and combinations of different trays and supports, please check www.arkys.eu [the section Tray combinations on holders and supports].

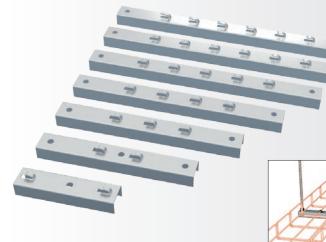






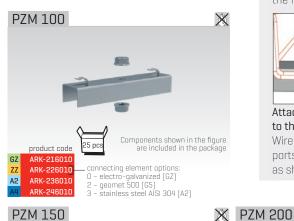
PZM series straight brackets are used in combination with pairs of M8 threaded rods as bearing elements in vertical cable route installations. However, they can also be used for wall mounting or, in combination with the DZM 14 floor bracket, for floor mounting (see p. 41).

Boltless grips are provided for easy installation.



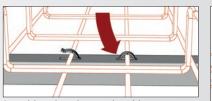
For more details on sizes, please refer to the Technical Annex, p. 74–87

Information on supports and trays assembly options on p. 51



Multiple route assembly

Multiple wire mesh cable trays can be attached to the straight brackets, up to the full capacity of each support.



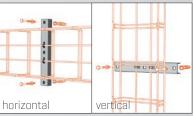
Attaching the wire mesh cable trays to the straight brackets

Wire mesh cable trays placed on supports are attached by bending the grips as shown in the figure.



Mounting on threaded rod pairs

serves for suspended cable routes anchored directly into the ceiling.



Wall mounting

serves for wall mounted cable routes.



Floor mounting

X PZM 250

serves for horizontal cable routes anchored directly into the floor.



connecting element options: 0 – electro-galvanized (GZ) 2 – geomet 500 (G5) 3 – stainless steel AISI 304 (A2)



onnecting element options: – electro-galvanized (GZ) – geomet 500 (GS) – stainless steel AISI 304 (A2)

product code

ARK-216040



Components shown in the figure

are included in the package

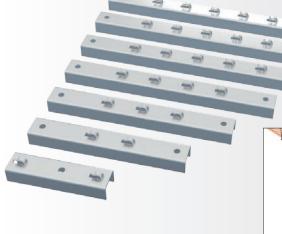
PZMP straight bracket - fire resistant



PZMP straight brackets are tested for fire resistance acc. to temperature curves P and PH. They can be used for:

- suspended spatial assembly, in combination with an M8 threaded rod
- horizonal or vertical wall assembly
- ceiling assembly

For easy installation of tracks they are equipped with boltless clamps.



For more details on sizes, please refer to the Technical Annex, p. 74-87 Information on supports and trays assembly options on p. 51



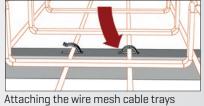
Suspended mounting

Threaded rods can carry multiple cable trays one above the another. The wire mesh cable trays may have various widths, up to the full support capacity.



Mounting on pairs of threaded rods

This execution serves for suspended pathways anchored to the ceiling.



to the straight brackets

Wire mesh cable trays placed on supports are attached by bending the grips as shown in the figure.

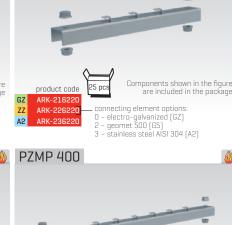


Wall mounting

serves for wall mounted cable routes.





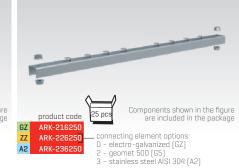


PZMP 200









STPM (1.5 mm) rail strut with side perforations





For more details on sizes, please refer to the Technical Annex, p. 74–87

^		-/>
	1 рс	

A2

product code

ARK-227xxx SZ ZZ ARK-227xxx

> ARK-237xxx * ARK-247xxx

The rail struts with side perforations of the STPM series are used for creating carrying structures for cable routes.

The anchoring to the horizontal parts of the structure is made in combination with DZM STP or DZM STPU mounting profile heads. Subsequently, NZM and NPZM brackets are installed on them if needed.

For safety reasons, the end of the strut can be sealed by the OK 2 cap.

			sz	$ \left(zz\right) -$	_ A2 }_	_(A4)_
	strut length	mass	(17-23 µm)	(80-90 µm)	(AISI 304L)	(AISI 316L)
		[kg/pc]			,	(AISI STOL)
STPM 200 (1.5 mm)	200 mm	0.24 kg	ARK-227020	ARK-227620	ARK-237020	
STPM 250 (1.5 mm)	250 mm	0.30 kg	ARK-227025	ARK-227625	ARK-237025	
STPM 300 (1.5 mm)	300 mm	0.36 kg	ARK-227030	ARK-227630	ARK-237030	
STPM 400 (1.5 mm)	400 mm	0.54 kg	ARK-227040	ARK-227640	ARK-237040	
STPM 500 (1.5 mm)	500 mm	0.61 kg	ARK-227050	ARK-227650	ARK-237050	
STPM 600 (1.5 mm)	600 mm	0.73 kg	ARK-227060	ARK-227660	ARK-237060	
STPM 700 (1.5 mm)	700 mm	0.83 kg	ARK-227070	ARK-227670	ARK-237070	
STPM 800 (1.5 mm)	800 mm	0.97 kg	ARK-227080	ARK-227680	ARK-237080	
STPM 900 (1.5 mm)	900 mm	1.09 kg	ARK-227090	ARK-227690	ARK-237090	
STPM 1000 (1.5 mm)	1 000 mm	1.21 kg	ARK-227100	ARK-227700	ARK-237100	
STPM 1100 (1.5 mm)	1 100 mm	1.35 kg	ARK-227110	ARK-227710	ARK-237110	
STPM 3000 (1.5 mm)	3 000 mm	3.50 kg	ARK-227300	ARK-227900	ARK-237300	* ARK-247300

STPM (2.0 mm) rail strut with side perforations



For more details on sizes, please refer to the Technical Annex, p. 74-87

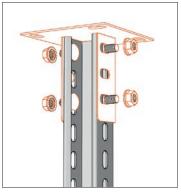


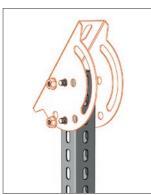
product code

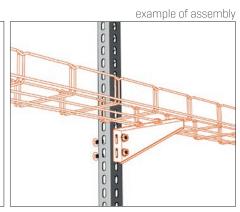
ARK-227xxx

ZZ	ARK-227xxx
A2	ARK-237xxx
ΔД	* APK-247vvv

			_ SZ _		A2 _	A4 _
	strut length	mass	Pre- -galvanized	hot-dip- -galvanized	stainless AISI 304L	stainless AISI 316L
	[mm]	[kg/pc]	(17-23 µm)	(80-90 µm)	(AISI 304L)	
STPM 1200 (2.0 mm)	1 200 mm	1.96 kg	ARK-227120	ARK-227720	ARK-237120	
STPM 1300 (2.0 mm)	1 300 mm	2.05 kg	ARK-227130	ARK-227730	ARK-237130	
STPM 1400 (2.0 mm)	1 400 mm	2.14 kg	ARK-227140	ARK-227740	ARK-237140	
STPM 1500 (2.0 mm)	1 500 mm	2.31 kg	ARK-227150	ARK-227750	ARK-237150	
STPM 1600 (2.0 mm)	1 600 mm	2.43 kg	ARK-227160	ARK-227760	ARK-237160	
STPM 1700 (2.0 mm)	1 700 mm	2.65 kg	ARK-227170	ARK-227770	ARK-237170	
STPM 1800 (2.0 mm)	1 800 mm	2.78 kg	ARK-227180	ARK-227780	ARK-237180	
STPM 1900 (2.0 mm)	1 900 mm	2.90 kg	ARK-227190	ARK-227790	ARK-237190	
STPM 2000 (2.0 mm)	2 000 mm	3.10 kg	ARK-227200	ARK-227800	ARK-237200	
STPM 2100 (2.0 mm)	2 100 mm	3.21 kg	ARK-227210	ARK-227810	ARK-237210	
STPM 2200 (2.0 mm)	2 200 mm	3.38 kg	ARK-227220	ARK-227820	ARK-237220	
STPM 2300 (2.0 mm)	2 300 mm	3.52 kg	ARK-227230	ARK-227830	ARK-237230	
STPM 2400 (2.0 mm)	2 400 mm	3.66 kg	ARK-227240	ARK-227840	ARK-237240	
STPM 2500 (2.0 mm)	2 500 mm	3.81 kg	ARK-227250	ARK-227850	ARK-237250	
STPM 2600 (2.0 mm)	2 600 mm	3.98 kg	ARK-227260	ARK-227860	ARK-237260	
STPM 2700 (2.0 mm)	2 700 mm	4.09 kg	ARK-227270	ARK-227870	ARK-237270	
STPM 2800 (2.0 mm)	2 800 mm	4.22 kg	ARK-227280	ARK-227880	ARK-237280	
STPM 2900 (2.0 mm)	2 900 mm	4.39 kg	ARK-227290	ARK-227890	ARK-237290	
STPM 3000 (2.0 mm)	3 000 mm	4.50 kg	ARK-227302	ARK-227902	ARK-237302	* ARK-247302
STPM 6000 (2.0 mm)	6 000 mm	9.00 kg	ARK-227602	-	-	







STNM (1.5 mm) rail strut

For more details on sizes, please refer to the Technical Annex, p. 74–87

1 pc

product code

SZ ARK-228xxx
ZZ ARK-228xxx
A2 ARK-238xxx
A4 * ARK-248xxx

The rail struts of the STNM series are used for wall mounting of cable routes in places where the anchoring forces should be distributed in poor quality masonry.

Using rectangular nuts MSM/M6-M8 and the PVM positioning clamp, it is possible to add another cable track at any time, a so-called adjustable installation.

For safety reasons, the end of the strut can be sealed by the OK 3 cap.

			SZ _		A2	A4
	strut length [mm]	mass [kg/pc]	Pre-galvanized [17-23 µm]	hot-dip- -galvanized (80-90 µm)	stainless AISI 304L (AISI 304L)	stainless AISI 316L (AISI 316L)
STNM 200 (1.5 mm)	200 mm	0.24 kg	ARK-228020	ARK-228620	ARK-238020	
STNM 250 (1.5 mm)	250 mm	0.30 kg	ARK-228025	ARK-228625	ARK-238025	
STNM 300 (1.5 mm)	300 mm	0.36 kg	ARK-228030	ARK-228630	ARK-238030	
STNM 400 (1.5 mm)	400 mm	0.54 kg	ARK-228040	ARK-228640	ARK-238040	
STNM 500 (1.5 mm)	500 mm	0.61 kg	ARK-228050	ARK-228650	ARK-238050	
STNM 600 (1.5 mm)	600 mm	0.73 kg	ARK-228060	ARK-228660	ARK-238060	
STNM 700 (1.5 mm)	700 mm	0.83 kg	ARK-228070	ARK-228670	ARK-238070	
STNM 800 (1.5 mm)	800 mm	0.97 kg	ARK-228080	ARK-228680	ARK-238080	
STNM 900 (1.5 mm)	900 mm	1.09 kg	ARK-228090	ARK-228690	ARK-238090	
STNM 1000 (1.5 mm)	1 000 mm	1.21 kg	ARK-228100	ARK-228700	ARK-238100	
STNM 1100 (1.5 mm)	1 100 mm	1.35 kg	ARK-228110	ARK-228710	ARK-238110	
STNM 3000 (1.5 mm)	3 000 mm	3.50 kg	ARK-228300	ARK-228900	ARK-238300	ARK-248300



For more details on sizes, please refer to the Technical Annex, p. 74–87



product code

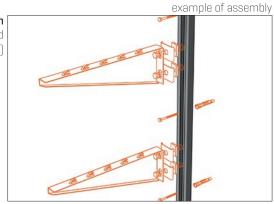
SZ ARK-228xxx
ZZ ARK-228xxx
A2 ARK-238xxx

			SZ —	ZZ —	A2	
	strut length [mm]	mass [kg/pc]		hot-dip- galvanized [80-90 µm]	(AISI 304L)	
STNM 1200 (2.0 mm)	1 200 mm	2.04 kg	ARK-228120	ARK-228720	**ARK-238120	
STNM 1300 (2.0 mm)	1 300 mm	2.14 kg	ARK-228130	ARK-228730	**ARK-238130	
STNM 1400 (2.0 mm)	1 400 mm	2.24 kg	ARK-228140	ARK-228740	**ARK-238140	
STNM 1500 (2.0 mm)	1 500 mm	2.41 kg	ARK-228150	ARK-228750	**ARK-238150	
STNM 1600 (2.0 mm)	1 600 mm	2.54 kg	ARK-228160	ARK-228760	**ARK-238160	
STNM 1700 (2.0 mm)	1 700 mm	2.77 kg	ARK-228170	ARK-228770	**ARK-238170	
STNM 1800 (2.0 mm)	1 800 mm	2.90 kg	ARK-228180	ARK-228780	**ARK-238180	
STNM 1900 (2.0 mm)	1 900 mm	3.03 kg	ARK-228190	ARK-228790	**ARK-238190	
STNM 2000 (2.0 mm)	2 000 mm	3.24 kg	ARK-228200	ARK-228800	**ARK-238200	
STNM 2100 (2.0 mm)	2 100 mm	3.36 kg	ARK-228210	ARK-228810	-	
STNM 2200 (2.0 mm)	2 200 mm	3.53 kg	ARK-228220	ARK-228820	-	
STNM 2300 (2.0 mm)	2 300 mm	3.67 kg	ARK-228230	ARK-228830	-	
STNM 2400 (2.0 mm)	2 400 mm	3.82 kg	ARK-228240	ARK-228840	-	
STNM 2500 (2.0 mm)	2 500 mm	3.98 kg	ARK-228250	ARK-228850	-	
STNM 2600 (2.0 mm)	2 600 mm	4.16 kg	ARK-228260	ARK-228860	-	
STNM 2700 (2.0 mm)	2 700 mm	4.27 kg	ARK-228270	ARK-228870	-	
STNM 2800 (2.0 mm)	2 800 mm	4.39 kg	ARK-228280	ARK-228880	-	
STNM 2900 (2.0 mm)	2 900 mm	4.51 kg	ARK-228290	ARK-228890	-	
STNM 3000 (2.0 mm)	3 000 mm	4.70 kg	ARK-228302	ARK-228902	-	
STNM 6000 (2.0 mm)	6 000 mm	9.40 kg	ARK-228602	-	-	
[**] AISI 304L stainless steel STNM struts are made of 1.5 mm thick sheet						

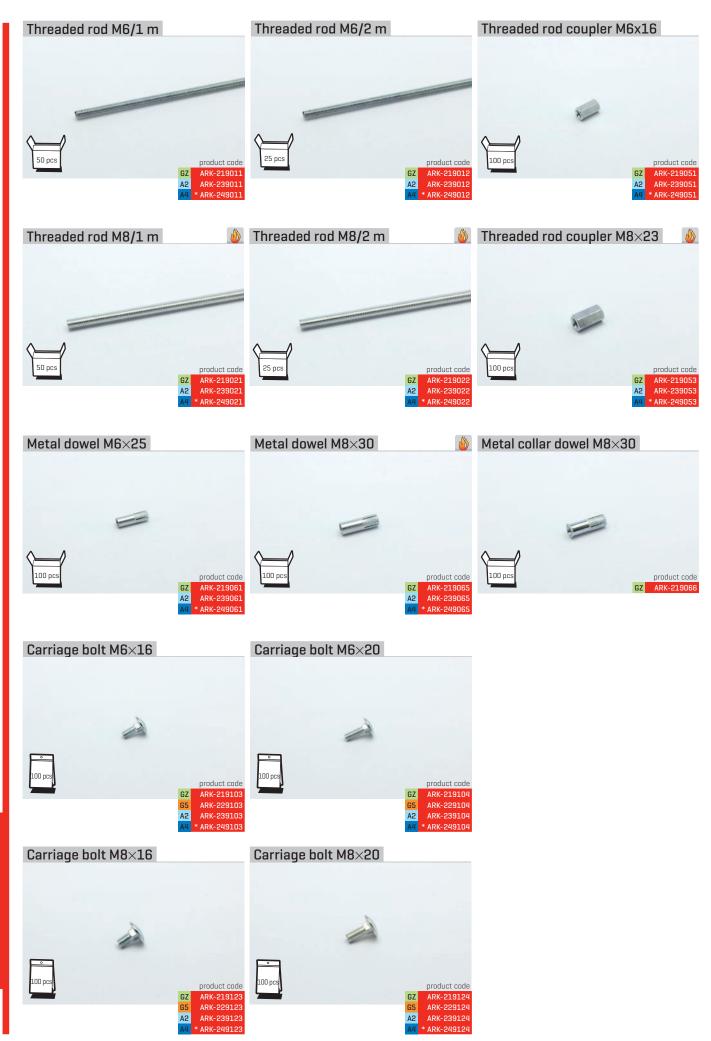
[**] AISI 304L stainless steel STNM struts are made of 1.5 mm thick sheet

Mounting type – moving installation

(additional tracks can be placed in between the existing ones later on)



^[*] A4 parts are made-to-order.
Price and availability information is provided upon request.

















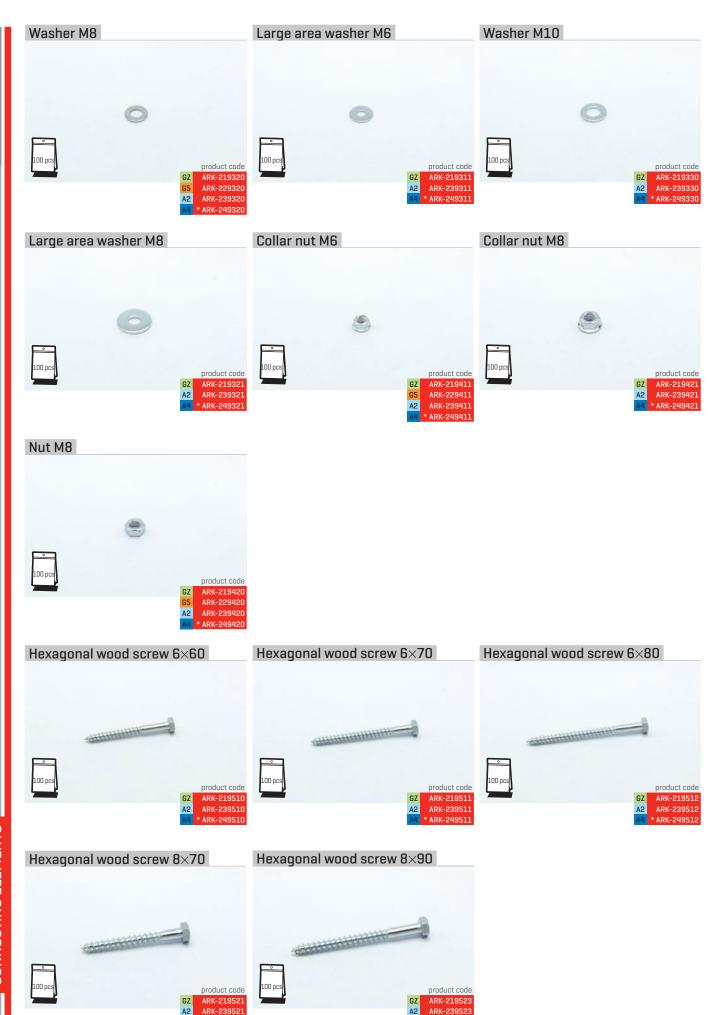










































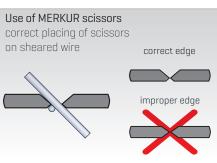
[*] A4 parts are made-to-order.
Price and availability information is provided upon request.

























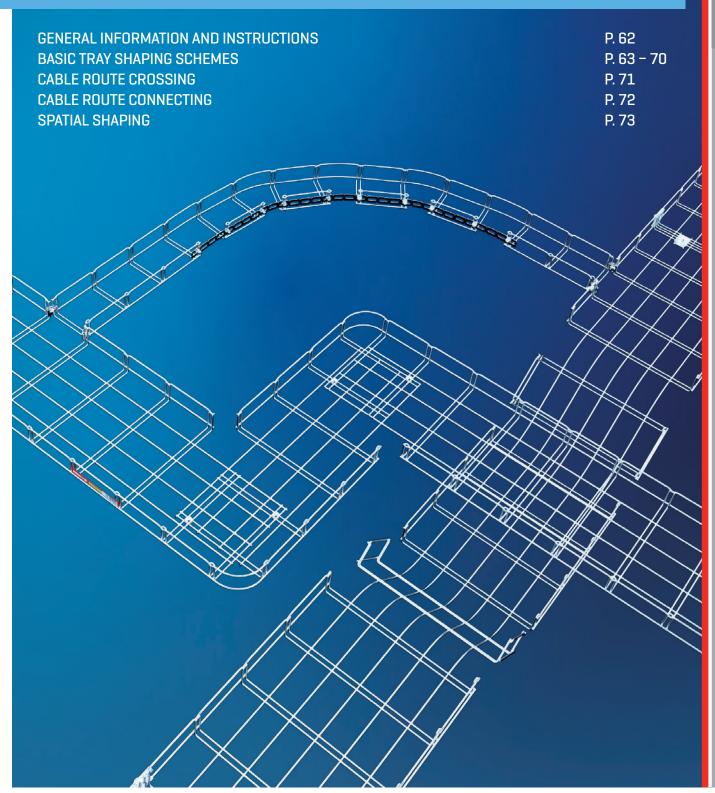


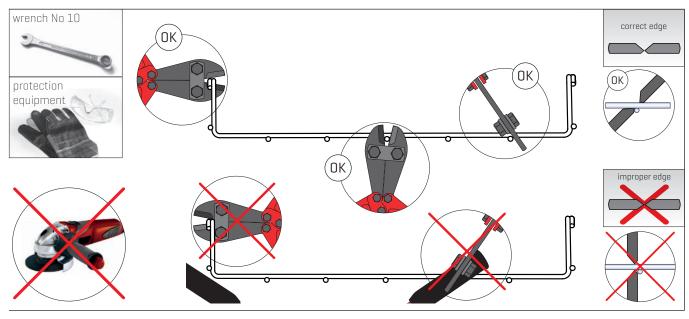




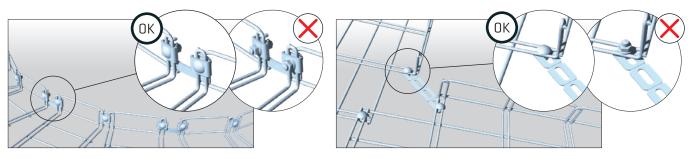
WIRE MESH CABLE TRAY INSTALLATION

SIMPLE GUIDE FOR CREATING SHAPED ELEMENTS OF CABLE ROUTES

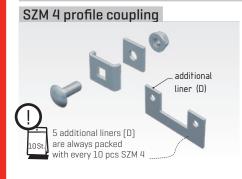


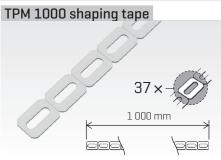


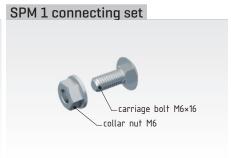
The declared loading capacity can be achieved solely if the appropriate anchoring elements are put in place before and after a shaped section.

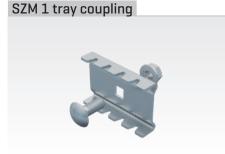


PARTS AND ACCESSORIES

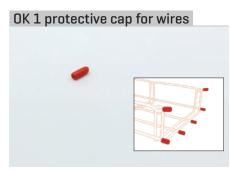


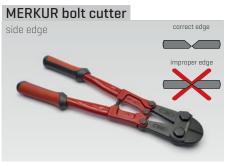








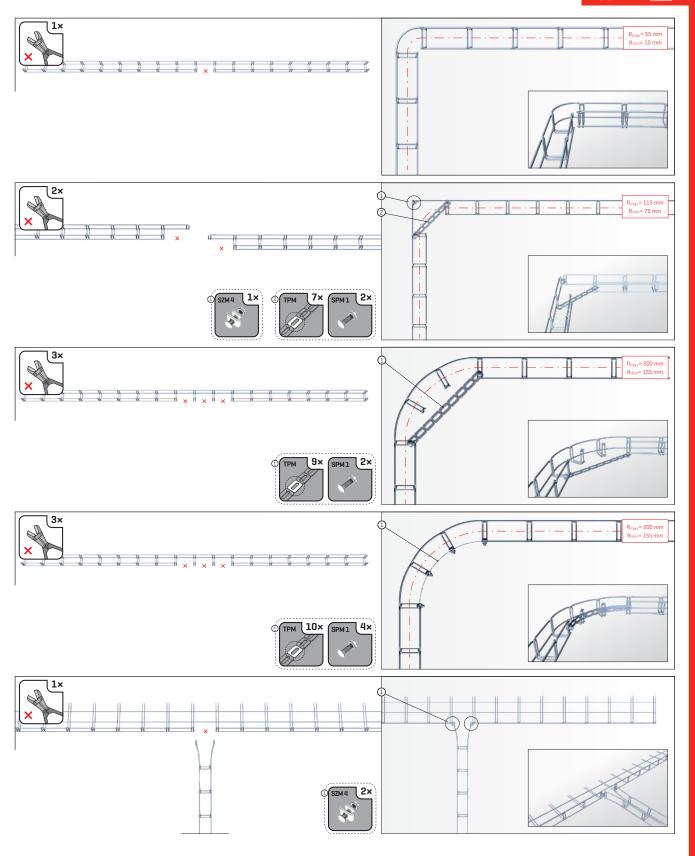




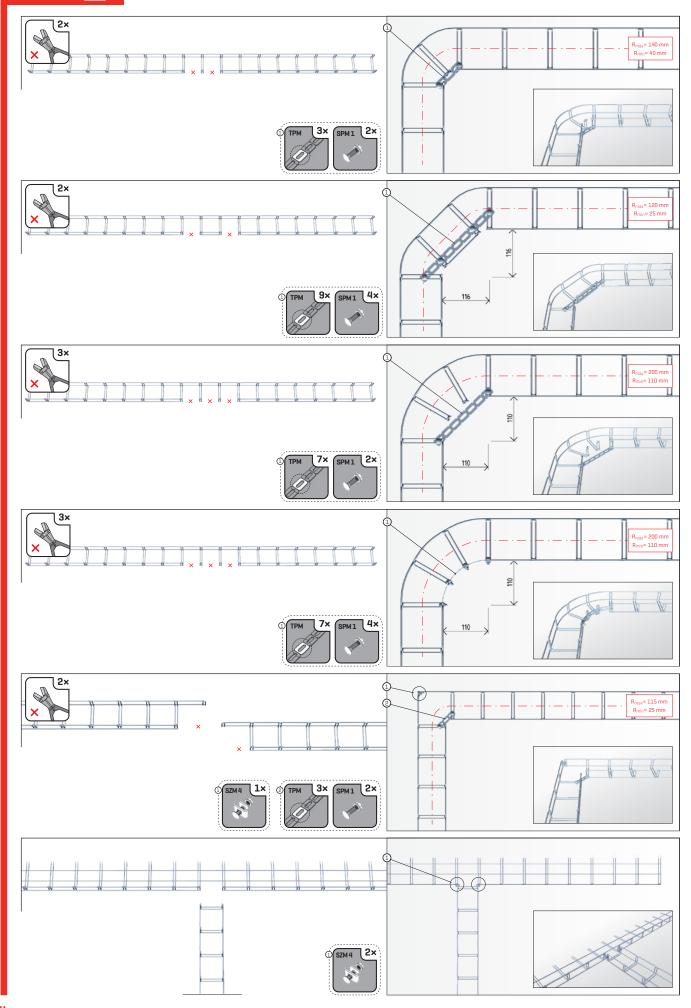


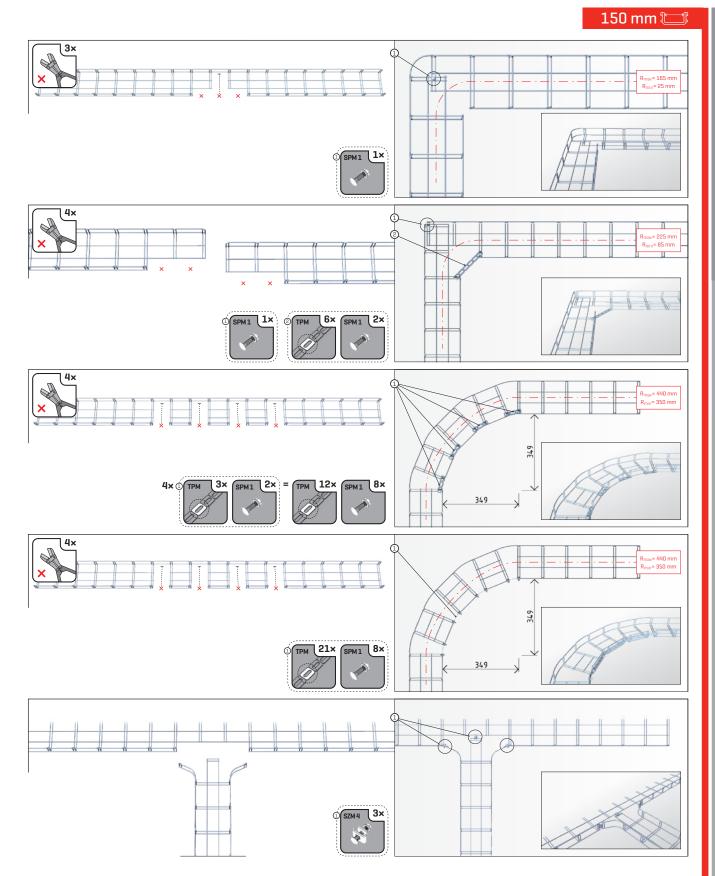
BASIC TRAY SHAPING SCHEMES

50 mm 🗀

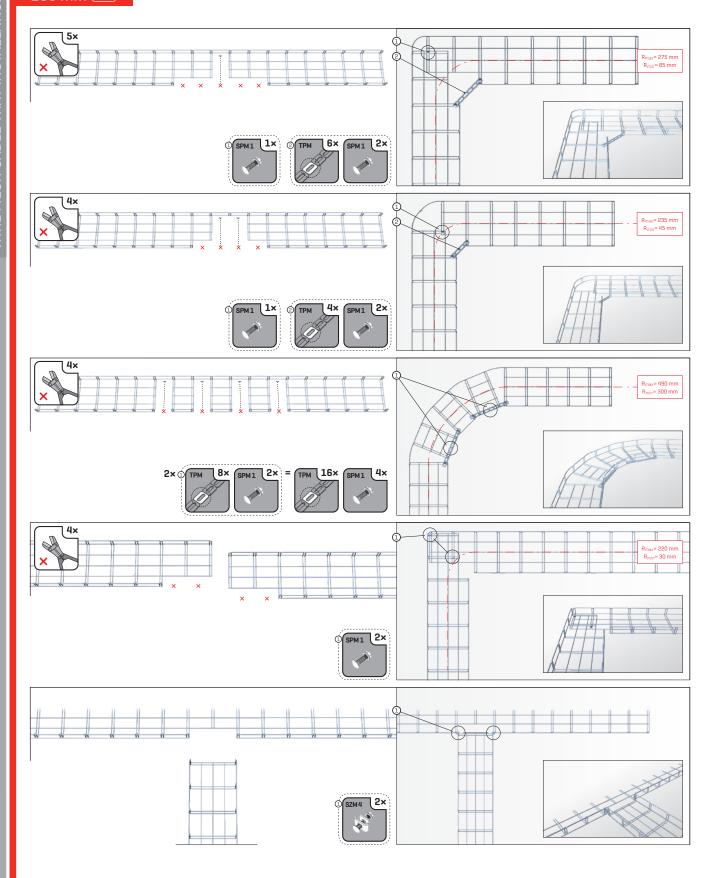


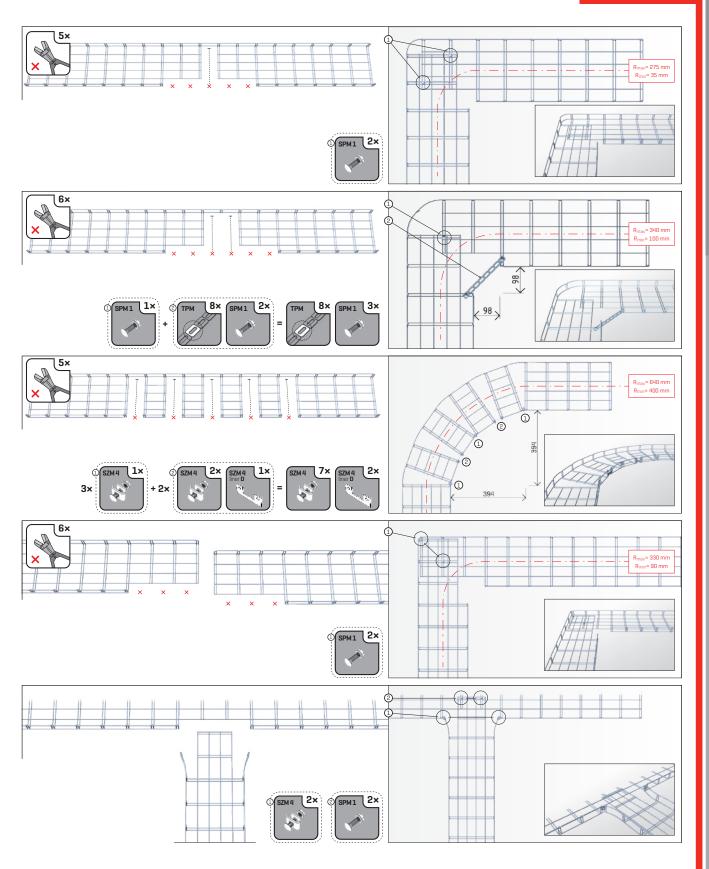
100 mm



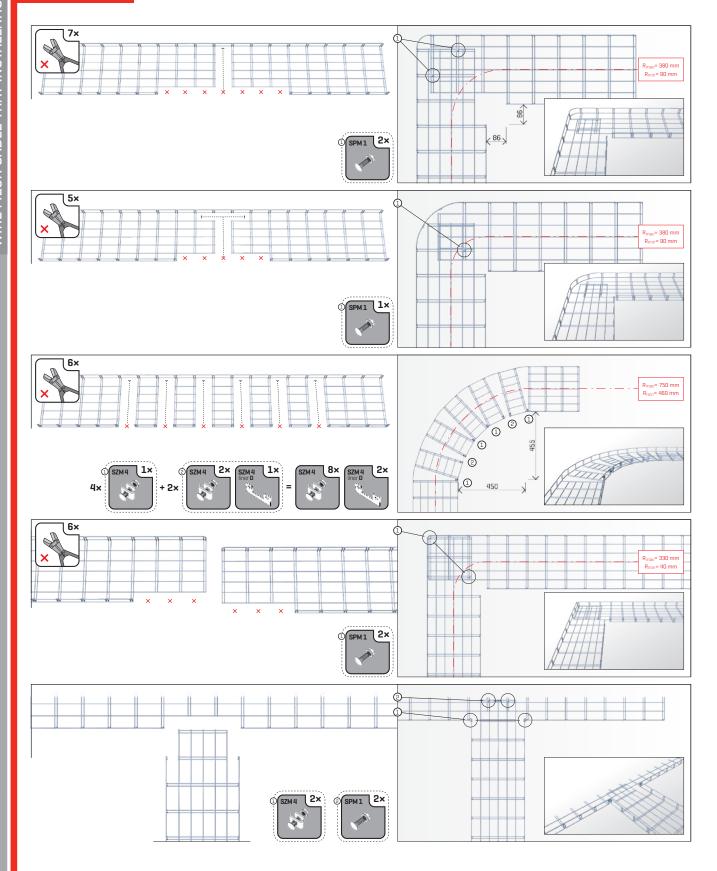


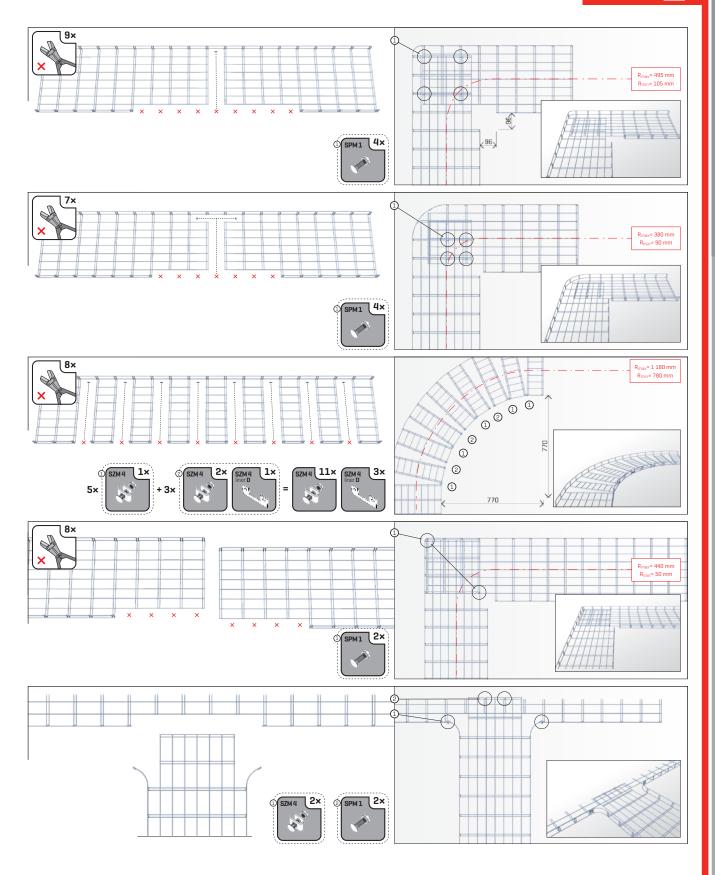
200 mm



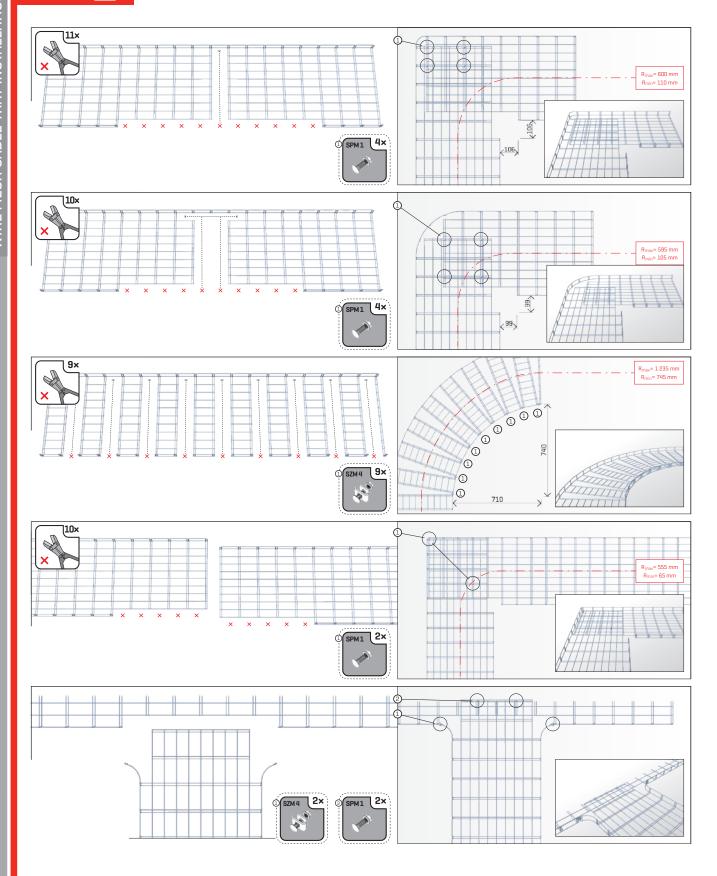


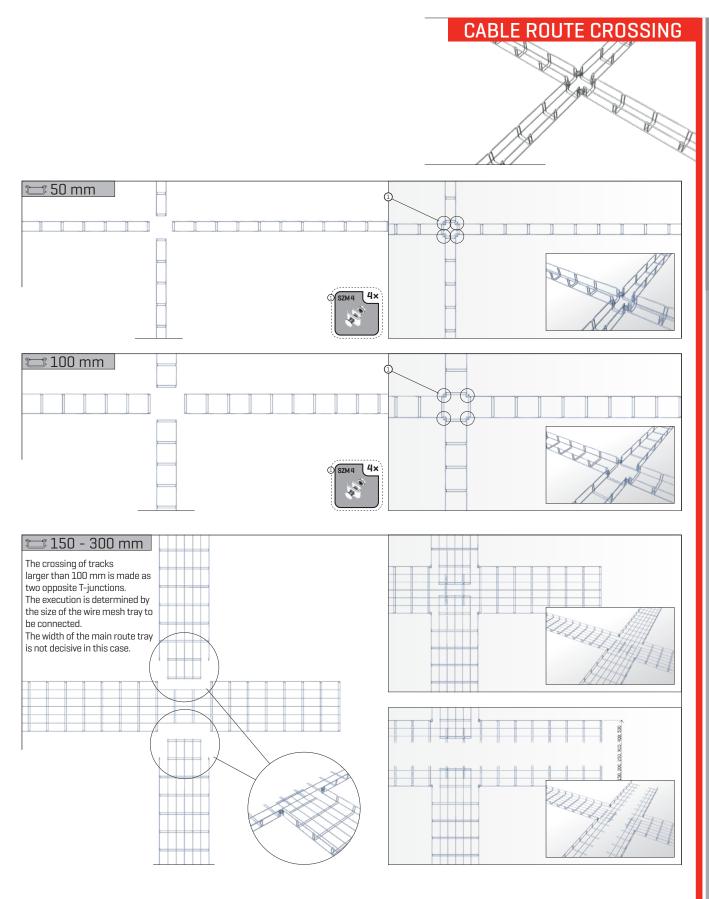
300 mm 😂

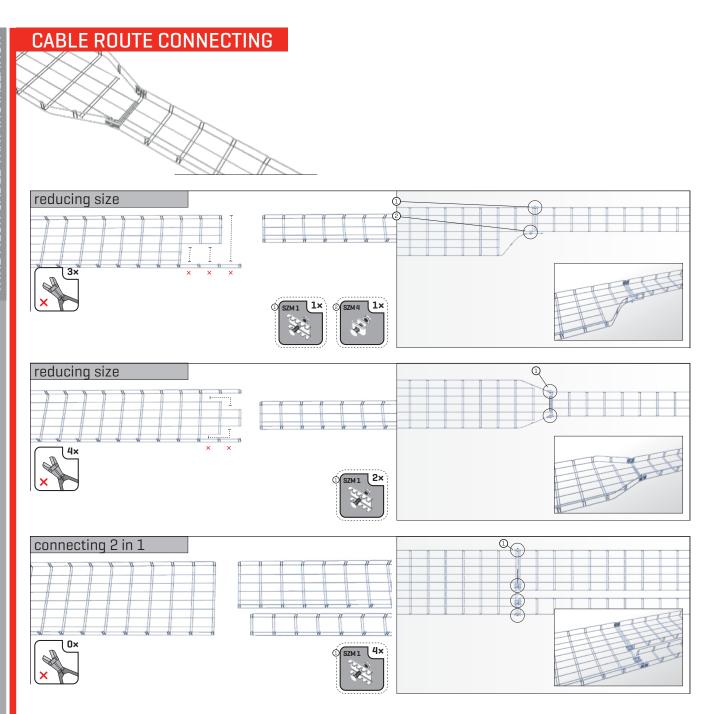




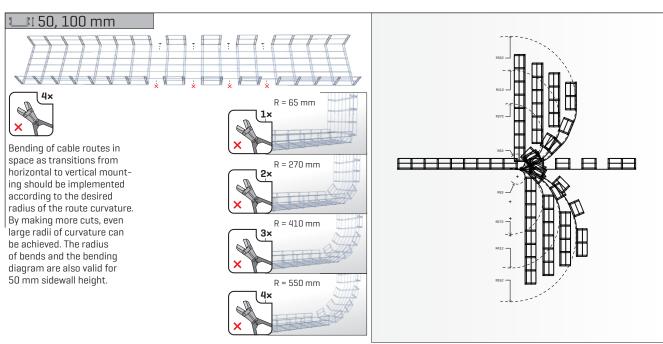
500 mm

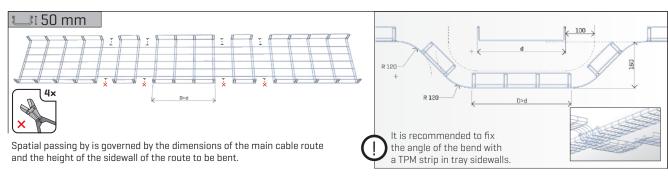


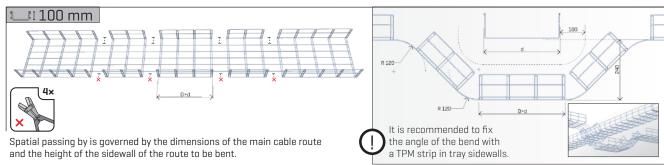






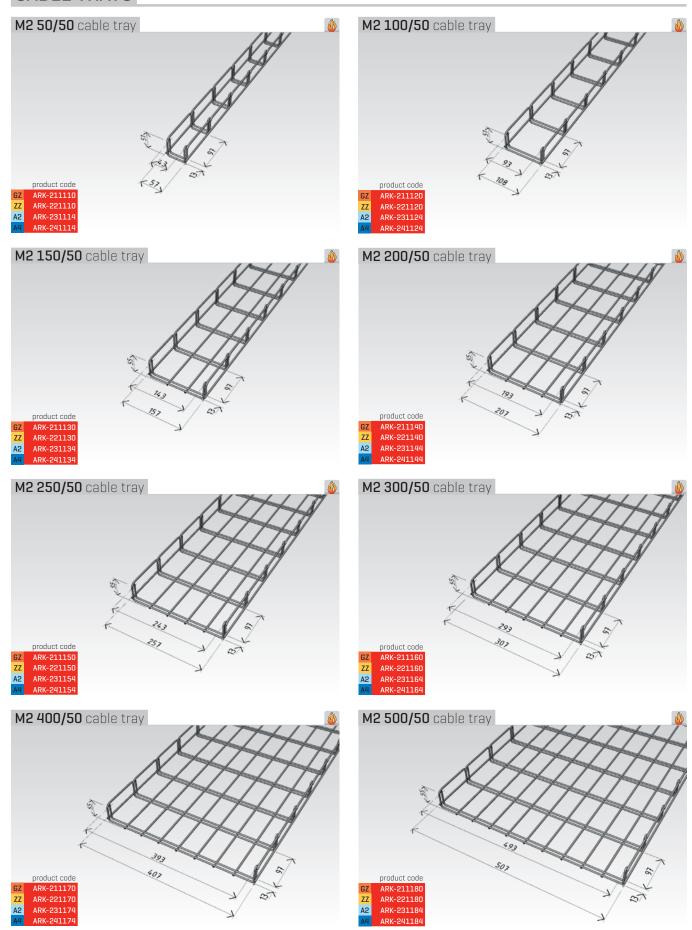


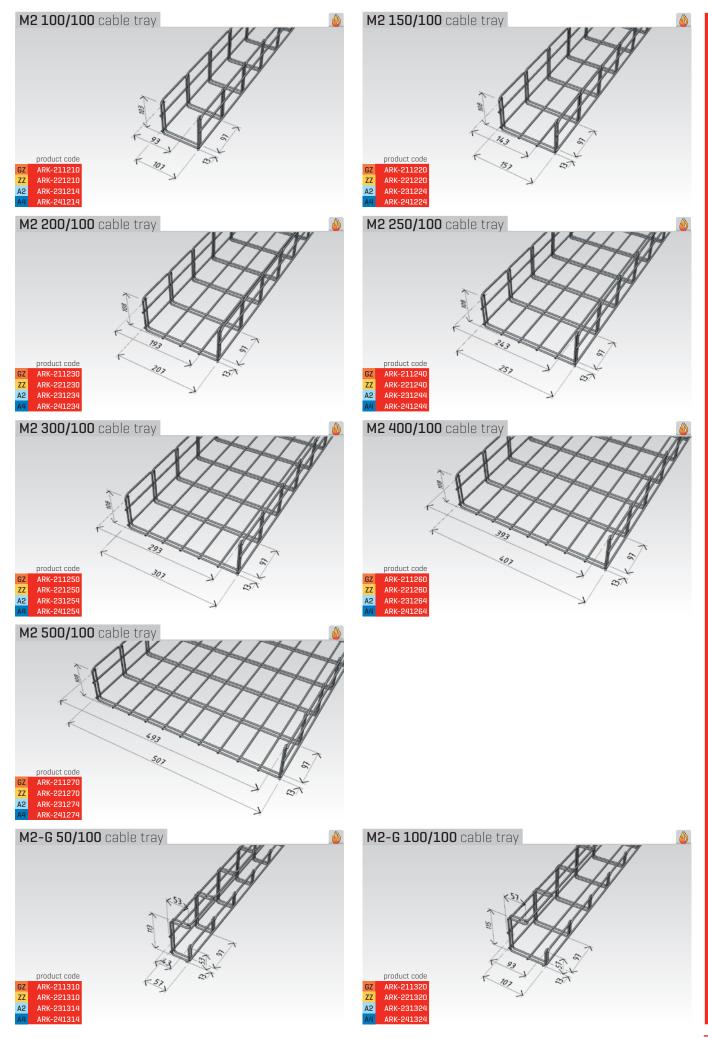




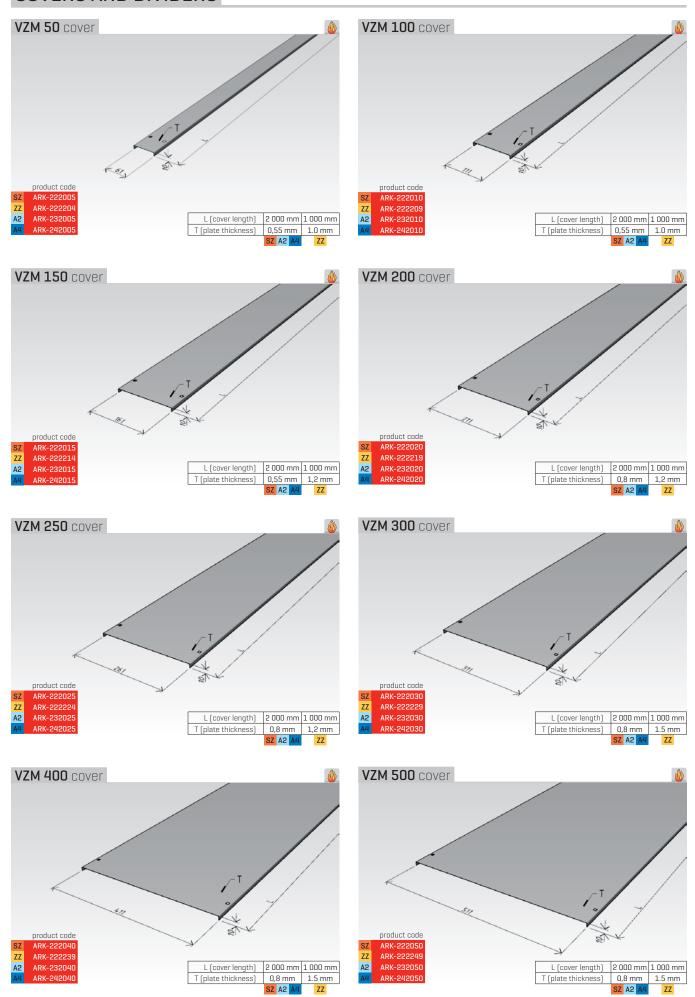
TECHNICAL ANNEX

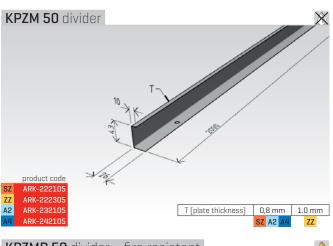
CABLE TRAYS

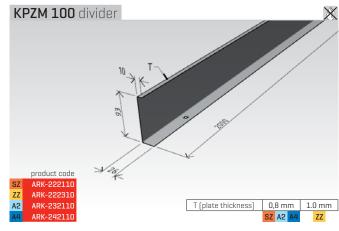


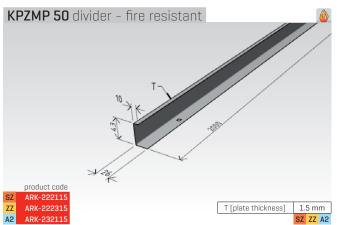


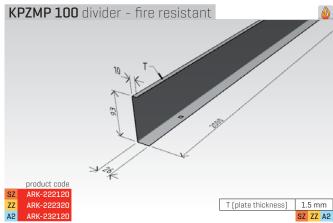
COVERS AND DIVIDERS



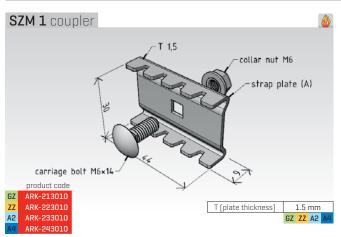


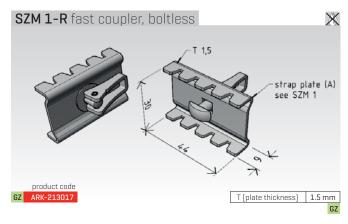


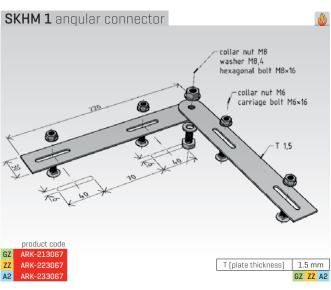


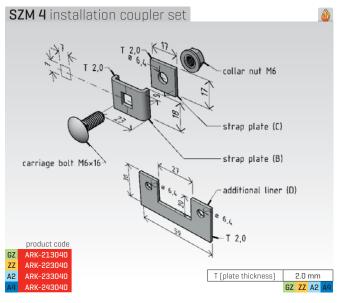


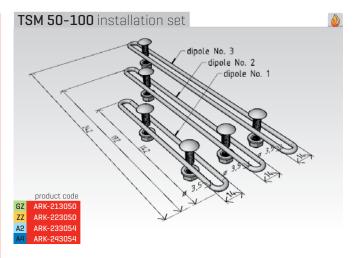
COUPLERS, CLAMPS

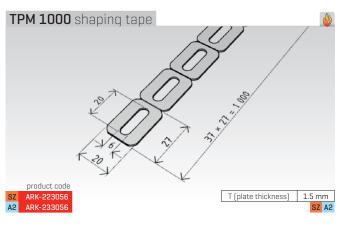


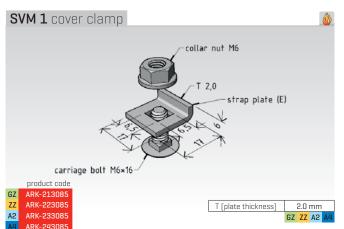


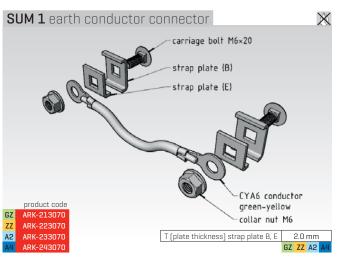


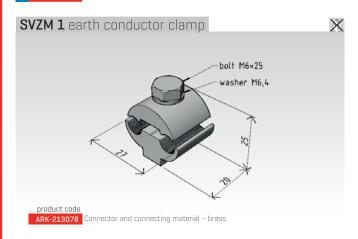


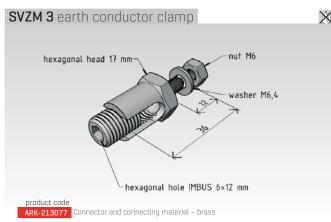




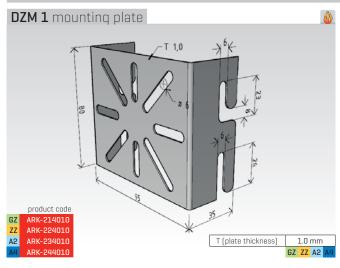


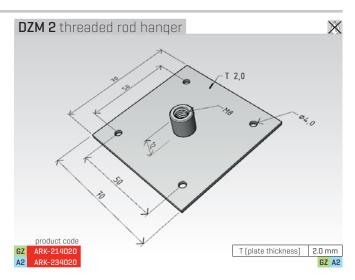


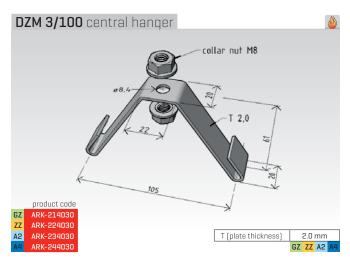


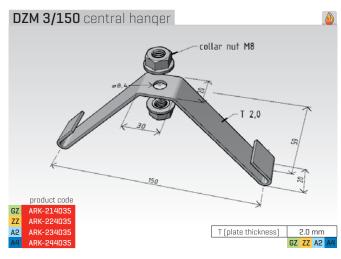


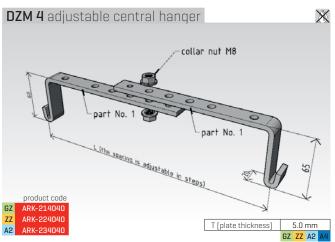
HANGERS, FASTENERS...

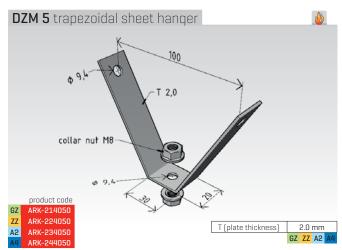


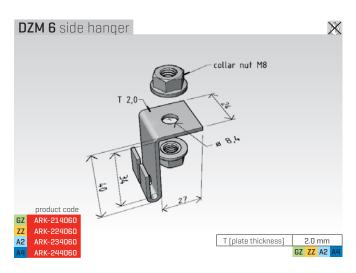


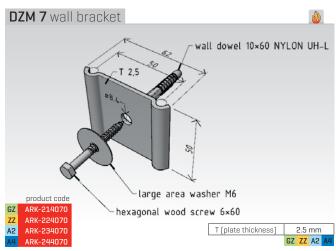


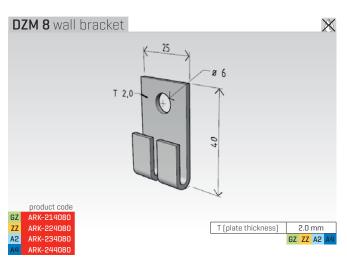


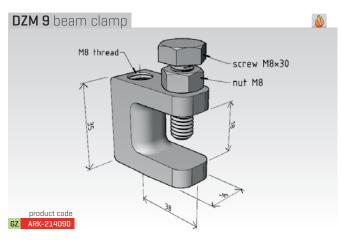


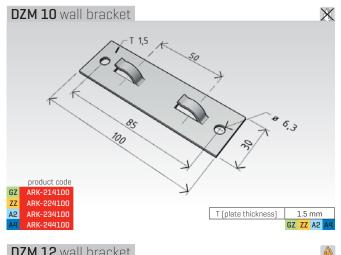


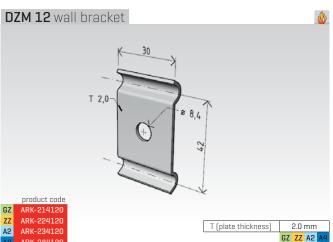


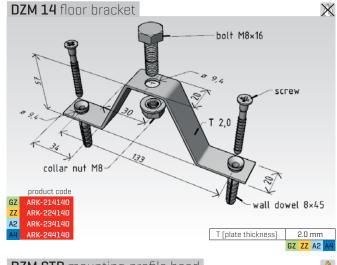


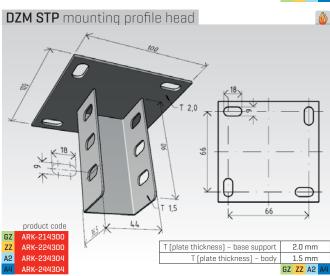


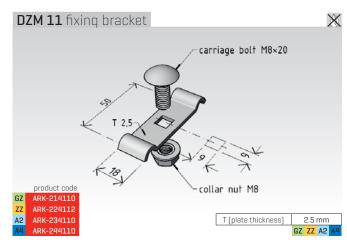


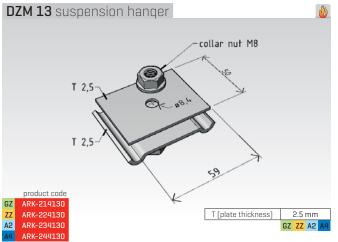


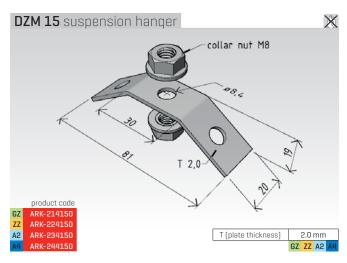


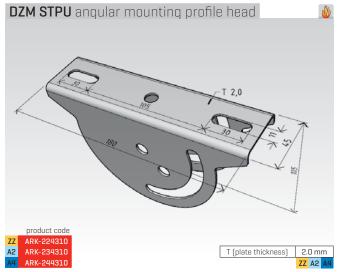




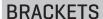


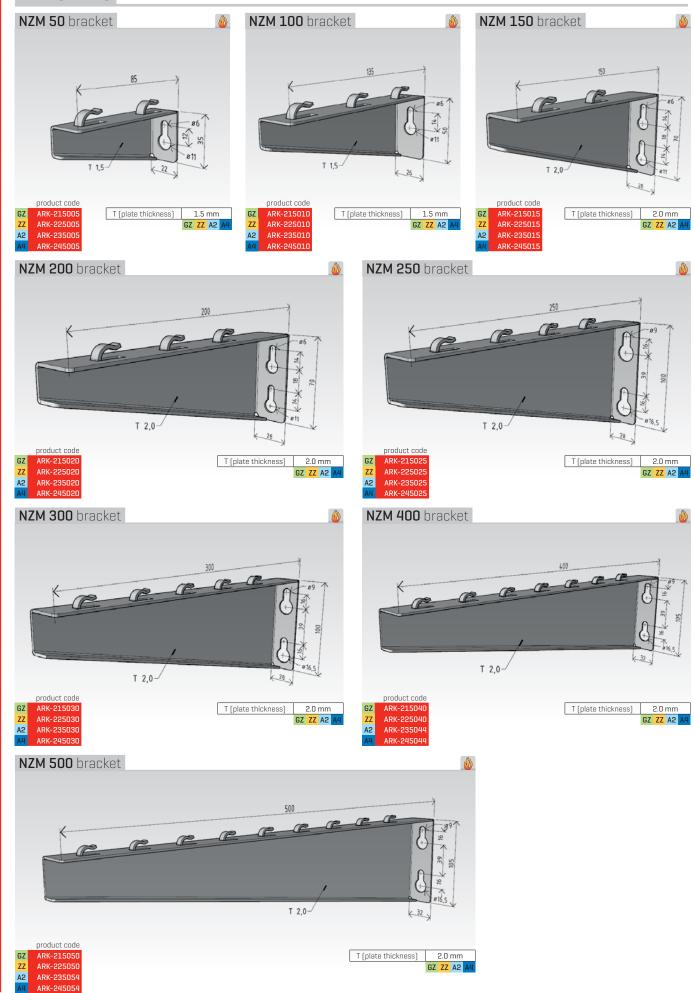


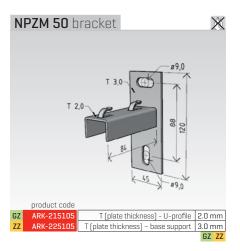


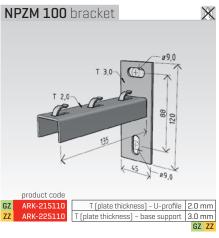


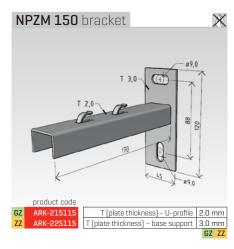


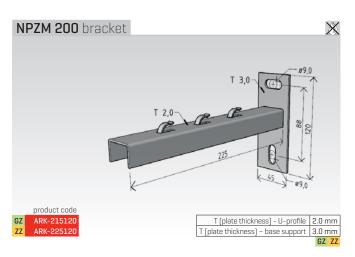


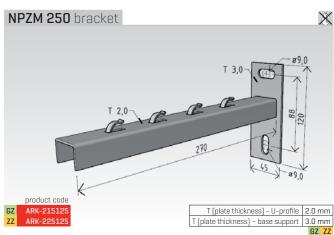


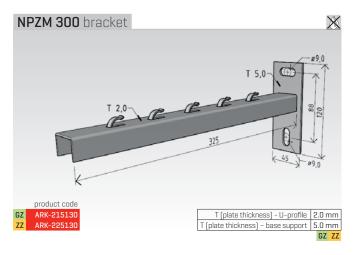


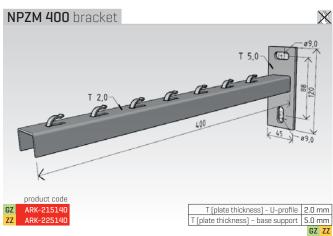


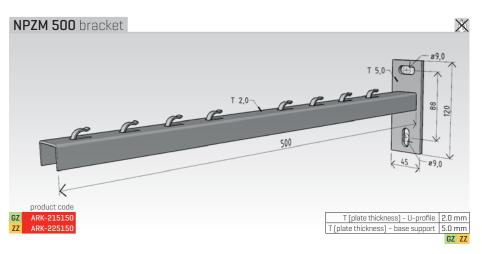


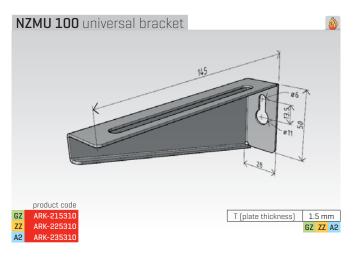


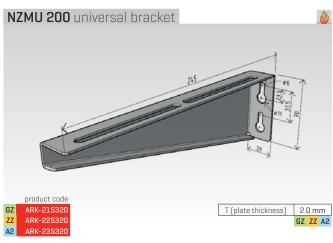


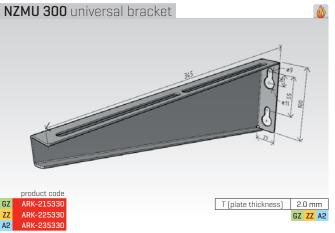


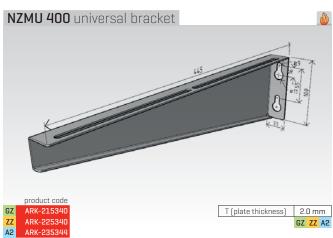


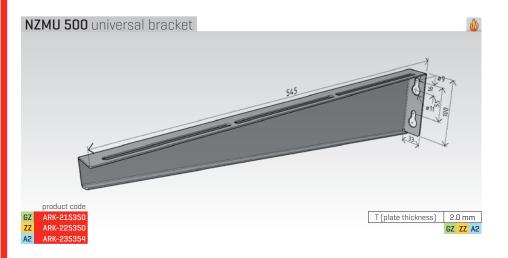


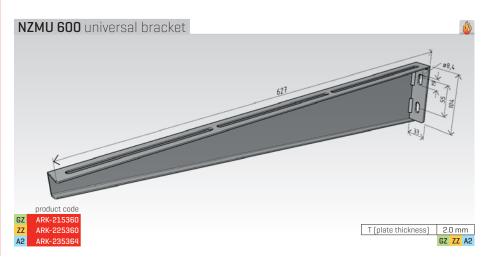


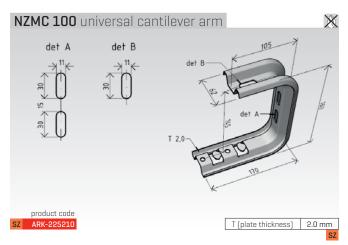


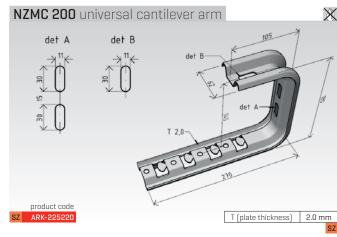


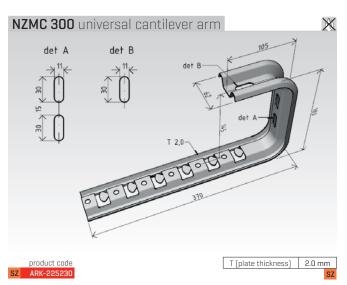


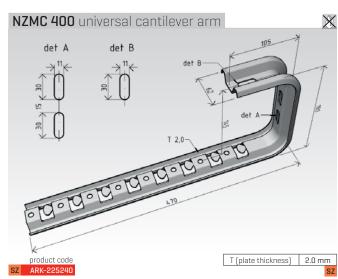




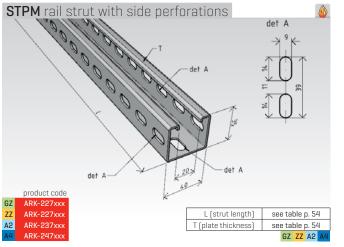


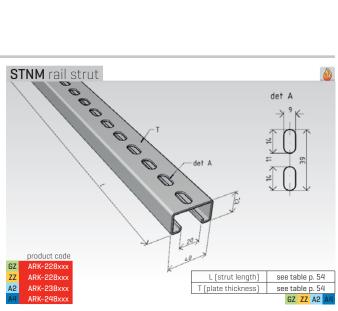




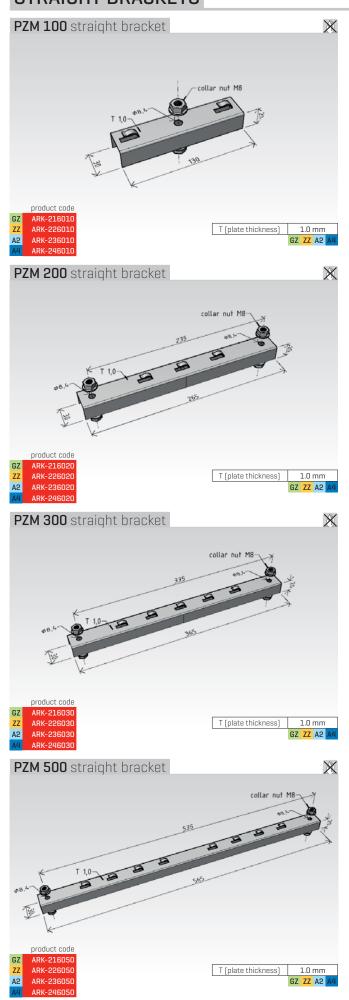


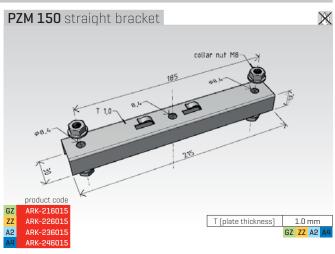
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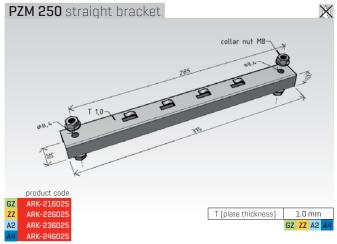


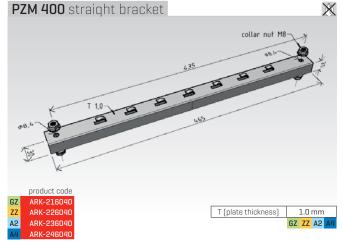


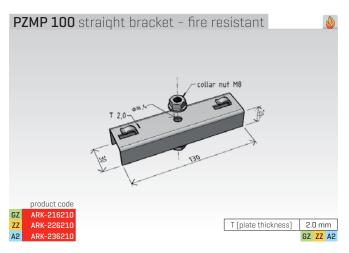
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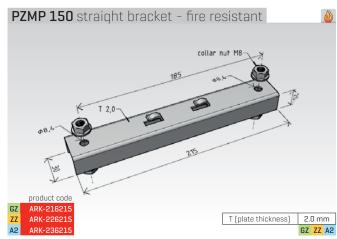


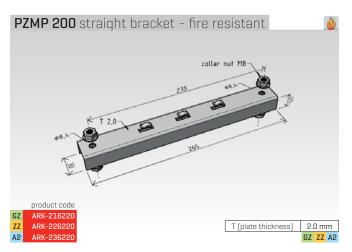


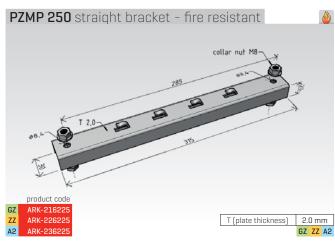


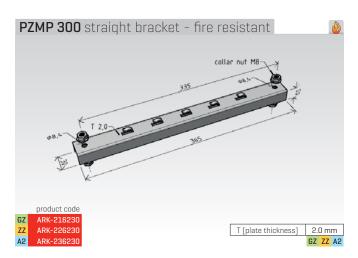


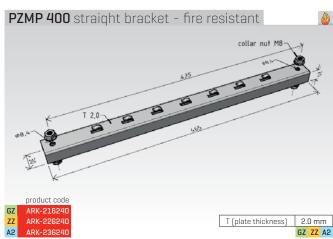


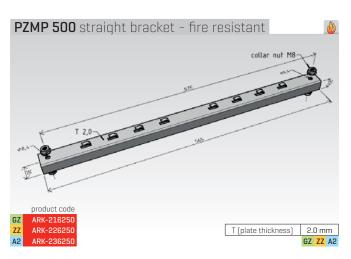












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Product code key	1 electrogalvanized2 pre-galvanized3 A2 - stainless AISI 304L
	2 pre-galvanized3 A2 - stainless AISI 304L4 A4 - stainless AISI 316L
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	2 pre-galvanized3 A2 - stainless AISI 304L

ARK-219958

ARK-219959

ARK-219960

ARK-219971

ARK-219972

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ARK-219974

ARK-219981

Threaded rod cutter

UKH positioning tool

zinc spray - zinc 98%

HMZ 1 pliers for metal wall plugs

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The configurator helps you to gather data for a price quote, to create a list of all components needed for the installation, to select the right combination of cable trays and installation mode.

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